

Sustainable environmental geotechnics practices for a green economy

António José Roque, Evan Paleologos, Brendan O'kelly, Anh Minh A.M. Tang, Krishna Reddy, Claudia Vitone, Abdel-Mohsen Mohamed, Eugeniusz Koda, Venkata Siva Naga Sai Goli, Castorina Vieira, et al.

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1	Sustainable Environmental Geotechnics Practices for a Green
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46 Abstract

The revitalization of the global economy after the COVID-19 era presents Environmental 47 Geotechnics with the opportunity to reinforce the need for a change in paradigm toward a 48 green, circular economy and to promote aggressively the use and development of 49 50 sustainable technologies and management practices. This paper aims to assist in this effort by concentrating on several thematic areas where sustainability solutions and future 51 improvements are sought. These include the re-entry of construction and demolition waste, 52 53 excavated material, industrial waste, and marine sediments into the production cycle and the reuse of existing foundations. Despite the recent trend in advanced countries toward 54 recycling and waste-to-energy thermal treatment, landfills still constitute the most common 55 municipal solid waste management practice, especially in low-and-middle-income 56 countries, and technological solutions to improve their environmental footprint are 57 presented. At the same time, remediation solutions are required to address the multitude of 58 contaminated sites worldwide. Advanced developments that incorporate environmental, 59 economic, and social dimensions are expounded, together with sustainable ground 60 61 improvement solutions for infrastructure projects conducted in soft and weak soils. The topic of thermo-active geostructures concludes this paper, where, apart from their 62 infrastructure utility, these structures have the potential to contribute as a renewable energy 63 source. 64

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Keywords: Rehabilitation, reclamation & renovation; Renewable energy; Waste
management & disposal

68 1. Introduction

Since the beginning of 2020, the COVID-19 health crisis has been added to existing global 69 challenges threatening the well-being of humankind. The pandemic has further exposed the 70 71 relationship between our economic and social modes of operation and environmental problems. Thus, reduction in atmospheric pollution over many cities has been observed 72 during the lockdown, environmental noise has subsided, and cleaner beaches and coastal 73 74 waters have resulted from the much-reduced tourism. On the other hand, the pandemic has 75 accentuated some environmental problems through the increase of waste production, the significant reduction in waste recycling, and the entry of disinfectants into soils and waters 76 77 (Paleologos et al., 2020; Tang et al., 2020; Vaverková et al., 2020).

The construction industry is a well-known source of negative environmental impacts due to the high consumption of natural resources and energy, and the large production of waste (Farid, 2020). The environmental performance of the construction industry remains subpar, despite the fact that, principles of sustainability and circular economy can easily find application in this industry. This has become even more critical since the rate of extraction of natural resources has become 1.6 times higher than their capacity to regenerate.

Renovation, replacement, and retrofitting of aging building stock gives rise to the reuse 84 85 of existing building material and the development of new, more sustainable construction practices (European Commission, 2020b). This is assisted by the development of "green" 86 codes and regulations regarding the design, construction, and operation of buildings 87 (LEED, 2021; DMT, 2020). It becomes especially critical for the post COVID-19 recovery, 88 which is seen by governments as an opportunity to "transition to a greener and more 89 sustainable economy", as exemplified by the joint declaration of the European Union (EU) 90 and China on September 14, 2020 (European Commission, 2020a). 91

92 This paper aims to present an overview of and recommendations regarding the reuse of several types of waste in geoenvironmental projects. Foundation reuse is a topic of interest, 93 especially for older cities that are congested by a large number of infrastructure elements in 94 their subsurface. Management of marine sediments has become important given the 95 96 expansion of ports in many countries, the need to retain the natural balance between waterways and sea, to conserve coastal ecosystems, and to accommodate tourist, 97 transportation, and even desalination needs in an integrated manner. Waste and sediment 98 99 management practices are being implemented in several countries with significant national action plans and regulations anticipated to accelerate these efforts. 100

Landfills remain the principal way to dispose solid waste across the world. The USA and 101 102 especially the EU have moved to transition away from landfilling to recycling and wasteto-energy, but for low-and-middle-income countries (LMICs) the cost, lack of 103 technological and organizational expertise, and waste composition make landfilling a 104 desirable option to the alternative of open dumps. The challenges in the management of 105 landfills are expounded here and the use of sulphur concrete as a component of landfill 106 107 barrier systems is presented, as well as the emerging topic of mining landfills for the recovery of useful materials. 108

109 It has also become amply clear that improper disposal practices and accidental spills 110 have resulted in contamination of the geoenvironment. Developers are generally hesitant to 111 convert contaminated land into beneficial use, due to liabilities issues. Many initiatives 112 have been undertaken and environmental laws/regulations have been promulgated over the 113 last thirty years to assist in the clean up of brownfields, and to utilize such lands for 114 housing and commercial needs, and for natural reclamation (USEPA, 2020a). Thus, another

theme of our paper is to discuss advanced developments in sustainable land remediation, as
well as sustainable ground improvement solutions in infrastructure projects conducted in
soft, weak, and unstable soils.

Geotechnical engineers are routinely involved in the design and construction of 118 119 underground structures, such as tunnels, base slabs, piles and diaphragm walls. Apart from the role that these elements play as infrastructure, recent studies have shown that they may 120 also be used for the production of shallow geothermal energy. Technological improvements 121 122 in the design of thermo-active geostructures together with standardization in their application will assist market penetration and increase the interest in developing countries. 123 Geo-structures may present an example of a situation where the synergy between a 124 125 project's variable functions may be sought and this constitutes the concluding theme of our 126 paper.

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128 2. Sustainable Waste Management

129 **2.1** Minimizing and recycling of construction and demolition waste (C&DW)

Much of the focus in environmental geotechnics has been on recycling non-hazardous industrial waste and by-products of different origins and characteristics. Examples of the application of such materials in geotechnical works include: 1) C&DW in road pavement layers, geosynthetic reinforced structures and drainage layers; 2) steel slag in road pavement layers and drainage layers; 3) waste tires in embankments, and drainage layers; 4) quarry waste in road pavement layers and landfill liners or cover systems; and 5) bottom ash from incineration of municipal waste in road pavement layers (Roque et al., 2020). 137 Other non-hazardous industrial waste and by-products studied for use in geotechnical138 works are coal fly ash and bottom ash, and foundry sand.

Prevention, reduction and reuse are top priorities in the waste management hierarchy, and are critical especially for the construction industry, which utilizes large amounts of new material and generates large volumes of waste. Two-fifths of the global raw stone, gravel, and sand have been depleted as a result of the construction industry. In Europe, the construction industry was responsible for generating about 820 Mt of C&DW in 2012, about one-third of the total waste generated for the region that year (European Commission, 2019a), while consuming 12 to 18 Mt of new construction material (Ecorys, 2014).

On the positive side, several indicators suggest that sustainability considerations are 146 becoming mainstream in construction projects, with numerous companies emphasizing 147 green design and construction practices. Credit-bearing "green" systems that reward 148 projects, which adapt sustainability methods in the design, construction, and operation of 149 buildings and neighborhoods include the USA-developed LEED (Leadership in Energy and 150 Environmental Design) (LEED, 2021). Projects certified by LEED have claimed impressive 151 152 accomplishments, with water and energy savings, recycling of materials, extensive green areas, etc. Some countries have made the use of sustainability codes mandatory for the 153 construction industry, such as the United Arab Emirates (UAE), which requires all new 154 projects constructed in Abu Dhabi after 2010 to attain a certain rating under the Estidama 155 156 Pearl Rating System (DMT, 2020).

157 Important benefits from reduction and reuse of C&DW include: 1) cost savings from a 158 decrease in mining activities, reduced material transport to and from construction sites, 159 along with reductions in transportation and disposal of waste in landfills; 2) lower carbon

dioxide emissions from resource processing and transportation; 3) increased competitive
advantage through differentiation; and 4) flexibility to adapt to more stringent policy
requirements related to C&DW generation and disposal (European Commission, 2019a,b).

Geotechnical works can be responsible for the movement of large volumes of earth 163 164 material with matching large energy consumption. Considerable quantities of excavation soil and rock are generated in transport infrastructures (e.g., roads, railways, subways), 165 urban infrastructures (e.g., supply networks for electricity, gas, water, sewerage, 166 167 telecommunications, and drainage networks for flood prevention), and multi-floor basements of large buildings. Despite the fact that excavated material often presents 168 characteristics that makes it appropriate for reuse on-site or off-site, it is often disposed in 169 170 landfills, or even dumped indiscriminately, along roads or streams. Benefits from reusing excavated soil and rock include savings of up to 14 kg of carbon dioxide per ton of soil, as 171 well as material handling cost-savings of up to 85 % (Magnusson et al., 2015). 172

In order to encourage the reuse of excavated material, be it clean or lightly contaminated, several countries have developed regulations (MTES, 2017; CL:AIRE, 2011) to support best management practices (BMP). These guidelines avoid the classification of excavated soil as waste, with commensurate savings owing to the avoidance of controlled disposal. Most regulations only allow the geotechnical improvement of excavated soil, but the French (MTES, 2017) and English-Welsh (CL:AIRE, 2011) guides also allow the chemical treatment of soil if it is contaminated.

Foundation reuse is another topic that has become progressively important in recent years because of an increased concern regarding ground congestion in urban areas, and the need to maximize material reuse and minimize resource exploitation and waste production.

183 Many older cities, especially in Europe, are finding that urban reconstruction below ground 184 level has become increasingly difficult and expensive, as this space is often crowded with 185 existing infrastructure/services that include utilities, tunnels, and shallow and/or deep 186 foundations of buildings.

187 In addition to ground congestion, drivers for foundation reuse are improvements in: 1) project delays; 2) foundation costs; 3) carbon dioxide emissions; 4) waste production; and 188 5) archaeological preservation. Jones et al. (2017) presented a case where the reuse of the 189 190 foundations of an old building, constructed in the mid-1970s, in a new nine-storey residential building achieved cost savings of \$178k and reduced the completion time of the 191 project by six weeks. Tsubakihara and Yamashita (2005) calculated that the reduction in the 192 193 volume of newly built piles and in carbon dioxide emissions was about 40 % and 70 %, respectively, through the reuse of existing cast-in-place concrete piles. These authors 194 claimed that engineering advantages with the reuse of old foundations include non-195 disturbance of the supporting ground, and retention of the bearing capacity of adjacent piles 196 and of the structural integrity of neighbouring buildings or underground structures. 197

The main problem with foundation-reuse design is often the lack of credible information about the original design and the as-built construction of existing foundations. Thus, despite the benefits of reusing old foundations, currently such foundations tend only to be reused if the ground beneath a building is already occupied by them or if there exist at the site archaeological remains that must be preserved. Thus, in order to make foundations accessible to future interventions and reuse, detailed information about their design and construction must be retained in current projects.

206 2.2 Sustainable management of marine sediments

Despite the fact that the total amount of sediments dredged from marine basins in Europe reaches 100–200 million m³/year, current European Directives do not report about the handling of dredged sediments in a comprehensive and uniform manner. In most cases, dredged sediments are still classified as 'waste' and the disposal in large fill-in basins is the most used practice with associated high environmental risks.

In this context, stabilization/solidification (S/S) treatment of sediments with binders and 212 213 additives represents a promising option for managing marine sediments, which are dredged periodically in harbour areas, either for port effectiveness or for on-site remediation 214 (SedNet, 2011). This solution is highly flexible since the most efficient mix of binders and 215 216 additives can be designed depending on both the chemo-mechanical features of the sediments at each site and the required performance of the selected recycling application. 217 Treatments can be specifically customized mainly to: 1) improve the hydro-mechanical 218 properties of the sediments (Federico et al., 2016); 2) prevent the release of toxic elements 219 into the environment (Wang et al., 2018), and 3) reduce the interference of contaminants 220 221 with binders' chemistry that may otherwise compromise the effectiveness of stabilization. 222 The treated sediments may be either recycled as aggregates for road construction, cemented 223 mortars, fill material, brick production, or transformed into sustainable resources useful for 224 port infrastructures (Wang et al., 2012; 2015).

Recent research aims to treat marine sediments by using effective and sustainable additives that comply with the lowering of carbon dioxide emissions through the minimization of hydraulic binders (e.g., 900 kg of carbon dioxide per ton of clinker are required to produce the binders). This is the case, for example, of biochar (a by-product of thermochemical industry), as an eco-friendly adsorbent for remediation of contaminated
sediments, or mussel shell flour (MSF) (Papadimitriou et al., 2017). MSF is a by-product of
the fish industry, made of calcium carbonates, which after specific treatment form a flour,
which can be used in partial substitution of cementitious binders for chemical and hydromechanical stabilization of sediments (Petti et al., 2020).

234 In this context, the Politecnico di Bari, ETH Zurich and Italcementi - HeidelbergCement Group are performing experimental studies for the stabilization of dredged sediments using 235 236 sustainable binders of lower environmental impact, in which part of the binder is replaced by MSF. Table 1 reports some geotechnical properties of the natural sediments from the 237 Gulf of Taranto, in the south of Italy, both before and after treatment with either 8 % 238 239 Portland cement (Sed8PC), or 6 % Portland cement with 2 % MSF (Sed6PC2MSF). All the values in Table 1 are corrected for the pore water salinity, as described in Sollecito et al. 240 (2019). 241

Table 1 shows that the addition of 8 % Portland cement (PC) to marine sediments (clay 242 fraction: 30.4 %) causes a significant increase in liquid limit, such as to classify the 243 244 amended sediments (i.e., Sed8PC) as silts of high plasticity, MH, in the Casagrande's plasticity chart. It follows that the recorded increase in consistency index (CI) is essentially 245 246 due to the reduction in water content for the treated sediment. It is worth noting that, the replacement of part of the PC with 2 % MSF additive increases the CI of the produced 247 material (i.e., Sed6PC2MF) with respect to that of the standard PC-mixture. Promising 248 results have been obtained also from mechanical tests, both in compression and shear (Petti 249 et al., 2020), comparing the mechanical response of the natural sediments with that of the 250 251 same sediments treated with traditional cement and cement-MSF additives.

The study on the marine sediments from the Gulf of Taranto has been emblematic also in showing that the search for effective in-situ and ex-situ treatments could become extremely challenging due to the recurrent heterogeneity and contamination that characterizes natural environments close to industrial areas (Vitone et al., 2016, 2020). Preliminary results from these sediments confirm that multi-scale testing is necessary to explore the reactions occurring during the cementation process and their effects on the treatment performance, especially when both additives and binders are used (Petti et al., 2020).

259 The framework defined for normally-consolidated natural clays and the most used standards (ASTM D2487-17e1 and ASTM D4318-17e1) do not focus on soils containing 260 261 sources of complexity such as those typical of marine sediments: i.e., high content of 262 organic matter, high carbonate content (e.g., fossils and shells), diatoms, and pollutants. Indeed, organic matter may absorb water and promote the aggregation of clay-size particles 263 to form a more open fabric, and, as such, affect the soil consistency, activity and 264 compressibility (Levesque et al., 2007). Moreover, microfossils and diatoms present in 265 marine soils may be responsible for high plasticity, activity and compressibility even within 266 267 samples of low clay fraction (CF), due to their capacity to trap water into the intraskeletal pore space. Lastly, salts and pollutants alter the thickness of the diffusive double layer of 268 269 clay particles, affecting the engineering properties of fine-grained soils, depending on their 270 mineralogical composition. The presence of these contributions could have an impact on the geotechnical properties of marine sediments making them exhibit unexpected 271 behavioural facets, with engineering implications also for the effectiveness of remediation 272 and recycling strategies. 273

The activity chart of these marine sediment samples show peculiar deviations from predicted soil facets (Figure 1a) (Vitone et al., 2020). The chaotic distribution in the chart is mainly due to some results from the most contaminated top layer (0-1.5 m below sea floor), which do not show the expected increase in soil plasticity with CF. Hence, some sediment samples exhibit high activity (A > 1.25) because they can sustain high plasticity despite their low CF. Conversely, others samples are in the low activity region (A < 0.75), due to their low plasticity and high CF.

281 Standard testing procedures on sediments often fail in depicting their altered physicalchemical properties due to cross contamination, salt diffusion, organic matter degradation, 282 and fossil abundance, inducing bias in measurements and classification (Sollecito et al., 283 2019; Vitone et al., 2020). As an example, the sieving procedure at No. 40 sieve (ASTM 284 D4318-17e1) required by the standards for the Atterberg limit determination, removes the 285 organic components and alters the sediment plasticity (Mitaritonna et al., 2013). As 286 reported in Figure 1b for the marine sediments under study, the liquid limit and the 287 plasticity index determined without sieving the sediments (Sed_UP) are higher than those 288 289 obtained according to the standard procedure (Sed ASTM). It follows that the sediment can be classified as CL (medium to low plasticity clay, USCS; ASTM D2487-17e1) according 290 291 to American Society for Testing and Materials (ASTM) and CH (high plasticity clay) if the 292 Atterberg limits are determined with unconventional procedures taking account of the 293 whole material.

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295 **2.3 Sustainable management of municipal solid waste (MSW)**

296 2.3.1 MSW generation, incineration, and recycling

The trend in municipal solid waste (MSW) management in the USA and the EU is toward 297 recycling, reduction of landfilling, and increase of thermal treatment tied with energy 298 recovery. Thus, in the USA, recycling and composting increased from 10 % in 1980 to 299 34.5 % in 2012, while waste-to-energy treatment accounted for 11.7 % of the waste stream 300 301 during the same year (Paleologos et al., 2016, 2018). For the 27 member states of the EU 302 (EU-27), in 2018 recycling of the MSW had reached 47.4 % (Eurostat, 2020b), whereas 2016 data, which included the United Kingdom, showed an average of 20 % incineration 303 304 across the 28 member states of the EU (Eurostat, 2020c). Per capita, MSW generation in the EU has dropped slightly from an average of 1.41 kg/day (515 kg/annum) in 2015 to 305 1.35 kg/day (492 kg/annum) in 2018 (Eurostat, 2020c). MSW generation in the USA is 306 307 much higher and stood at 2.05 kg/day/capita in 2017. There has been a sharp increase in waste creation in the USA from the 1960s to 1990, and since then per capita production has 308 stabilized between a minimum of 2.02 kg/capita/day, in 2010, and a maximum of 2.15 309 kg/capita/day, in 2000 (USEPA, 2020b). 310

311 The Organization for Economic Co-operation and Development's (OECD's) data show a 312 sharp increase in solid waste generation in the three largest economies over the last twenty-313 seven years. Thus, MSW generation, in thousand tonnes, was (OECD, 2020): in 1990, 227,417 in Europe, 188,939 in USA, and 67,668 in China; in 2000, 277,344 in Europe, 314 315 220,854 in USA, and 118,190 in China; in 2010, 279,011 in Europe, 227,749 in USA, and 158,048 in China; and in 2017, 282,743 in Europe, 242,935 in USA, and 215,209 in China 316 (Figure 2). This means that from 1990 to 2017, each of the three largest economies 317 increased their waste production, albeit at different rates, and from a combined 484,021 318 319 thousand tonnes of waste in 1990 reached 740,887 thousand tonnes of waste in 2017, which

represents a cumulative 53% increase. It is clear that despite technological advancements, intensification of recycling efforts, and public awareness campaigns, the continuous creation of new products and our lifestyle and consumption patterns has created a problem that can be addressed only through a radical shift in both the economic and lifestyles paradigms.

325 Landfills have been an essential part in the waste management system, although the trend in most developed countries is away from landfilling and towards incineration tied 326 327 with energy and heat recovery. The EU's Landfill Directives specifically state that, "according to the waste management hierarchy, landfilling is the least preferable option 328 and should be limited to the necessary minimum" (European Commission, 2019b). The 329 progressive move away from landfilling and towards increased recycling and waste-to-330 energy in the EU is shown in Figure 3, where landfill use has steadily reduced during 2010-331 2016, composing in 2016 about 23% of the total solid waste management options (Eurostat, 332 2020a). Some countries in Europe have done significantly better than this figure. For 333 example, Belgium in 2016 sent only 3.8% of waste to landfills, 17.9 % was incinerated, and 334 335 78.2 % of waste was recycled (Eurostat, 2020a). Denmark also sent about 4% of its MSWs 336 to landfills, incinerating about 54 % of them, with the remaining being recycled (EEA, 337 2013). Slovenia is being quoted as a success story, in that prior to entering the EU, the 338 country relied heavily on landfilling, but by 2018, it had almost reached the EU 2030 recycling target of 65 % for MSW. 339

For developing nations, mainly Asian and African countries, landfilling is mostly adopted due to the difficulty of thermal treatment of MSW that exhibits high moisture content and low calorific value in these countries. In this context, bioreactor landfill (BLF), wherein the decomposition rate of the MSW is accelerated technologically by practising
leachate recirculation, air purging or a combination of both, and enhancing methane
generation as an alternative energy source, can be used.

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347 2.3.2 Challenges and opportunities in landfill management

The key issue in landfill management is to prevent and control harmful impacts to the environment over a period of many decades (Mohamed and Paleologos, 2018). During the COVID-19 pandemic, waste management systems had to rapidly adjust to transport and dispose safely waste potentially contaminated by SARS-CoV-2 (Vaverková et al., 2020).

352 The survival of pathogens in clay barrier systems highly depends on soil hydraulic 353 properties. Changing conditions in soil parameters, such as in hydraulic conductivity (K), 354 moisture content and ground temperature, determine the ability of the microorganisms to 355 grow. When it comes to the unsaturated soil of the barrier system, where hydraulic properties are subject to significant changes (Tang et al., 2018), development of 356 357 microorganisms can become much more rapid than expected. Clay liners interact with 358 viruses and bacteria depending on nutrient availability, soil pH, medium temperature, moisture content, and soil structure. 359

The complexity of virus interaction with host soils calls for new alternative barrier material to mitigate the transport of SARS-CoV-2 virus in clay liners. One example of such material may be elemental sulphur, which has found application in the construction and waste management industries (El Gamal et al., 2017; Mohamed and El Gamal, 2017). The use of sulphur concrete as a basic component of landfill barrier systems, in order to prevent migration of leachate to groundwater is shown in Figure 4. This barrier is a multi-layered composite system, where an impermeable Modified Sulphur Concrete (MSC) layer is placed in between the primary and secondary leachate collection and removal systems, surrounded by sand and sand-substrate layers (Mohamed and El Gamal, 2017). The liner consists of a layer of MSC with a minimum thickness of 0.3 m. The MSC has a K of the order of about 10^{-13} m/s, much lower than the value of K= 10^{-9} m/s specified by the US Environmental Protection Agency (USEPA). The MSC has very low leaching rate in variable-pH environments, and has good resistance to chemical and physical degradation, so it retains its strength under different environmental conditions.

374 Since diffusion can be a significant contributor in the migration of contaminants carrying SARS-CoV-2, the porosity of constructed barriers is important. The very low K of MSC is 375 due to the significant low pore size distribution and the extremely low pore 376 interconnectivity. Moreover, the use of micro fillers in the production of MSC results in 377 high bulk density barriers, which enhance isolation properties (Moosberg-Bustnes et al., 378 2004). Despite the small size of viruses and bacteria (typically of a diameter of around 379 60-140 nm in the case of the SARS-CoV-2 virus), the combination of very low pore radius 380 of the MSC (ranging from 38 to 110 nm) and disconnected pores - in addition to the 381 382 hydrophobic properties of sulphur - restrict the fluid flow paths through the concrete bulk, thereby preventing the leakage of toxic and medical hazardous components through the 383 MSC barrier system. 384

Landfill mining has emerged, lately, as a way to recover metals, construction material, refuse-derived fuel, and/or plastic from landfill sites (Canopoli et al., 2018). The interest in landfill mining arose from the fact that significant quantities of useful material have been buried, with USA landfills alone holding over 589 million megatons of metals (USEPA, 2014). As an example, the amount of copper deposited in landfills is estimated to be about 393 million tons, comparable to the 330 million tons of copper in use in the techno sphere391 (Krook et al., 2012).

In the EU the total landfilled waste is estimated to be 30 to 50 billion cubic meters (Ratcliffe et al., 2012), which in the future may represent a valuable resource of metals and other materials. Recovery of plastic waste and landfill-mined, soil-like fractions (LFMSF) have become major driving forces for the economic viability of landfill mining due to the large fraction (20 to 70 %) of these in waste (Chandana et al., 2020).

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398 **2.4.** Geoenvironmental applications plastic and rubber reuse - zero waste discharge

The extensive utilization of plastic as an everyday commodity has led to its indiscriminate 399 disposal in the geoenvironment. It has been estimated that around 4.9 billion metric tons of 400 401 plastic are discarded in landfills and the environment (Gever et al., 2017). Discarded plastic 402 degrades to micro- and nano-plastic, a critical situation because of the potential of plastic to have contaminants attached onto it, or to carry microbes, which because of the size of the 403 404 micro- or nano-particles can move easily through different environmental media, and pass 405 to the food chain. Ngo et al. (2019) found micro-plastic in the influent, the sludge and the effluent that is released from wastewater treatment plants. Yonkos et al. (2014) detected 406 micro-plastic in estuarine rivers, whereas O' Connor et al. (2019) and Panno et al. (2019) 407 found it present in both the unsaturated and saturated zones. Recently, Ragusa et al. (2021) 408 found that microplastics have entered the food chain, appearing even in human placenta. 409 410 This necessitates the recycling of plastic waste into secondary products and their use in 411 industrial, infrastructure, and environmental applications. A summary of various products 412 from plastic waste, the type of industry and method of application, together with the 413 advantages and disadvantages of plastic waste utilization, is presented in Table 2.

Increasing demand for rubber by various industries has led to the production of 414 415 numerous rubber products that at the end-of-life create a substantial environmental burden due to their non-biodegradability. The majority of rubber waste originates from discarded 416 417 tires, and it is estimated that by 2030, approximately 1,200 million tires would be discarded 418 annually (Thomas and Gupta, 2016). This constitutes a serious challenge, especially for developing countries that have insufficient landfills, and a lack of technical and practical 419 expertise in recycling and processing of rubber waste. Unsanitary disposal of rubber waste 420 421 may create a breeding ground for mosquitos and other disease vectors, in addition, to contamination of the geoenvironment (Yung et al., 2013). 422

Current reuse of rubber waste includes tire-derived fuel, molded and extruded products, 423 424 rubber-modified asphalt and sealants, and ground-rubber applications in sport facilities surfaces and walkways. Rubber waste utilization in civil engineering applications include 425 slope stabilization, sound barrier, road construction, vibration dampener, etc., while rubber-426 427 waste-derived aggregates have been utilized as lightweight fill material in embankments and retaining walls. For ameliorating the inferior geotechnical attributes of expansive clay, 428 429 ground rubber, as additive (Soltani et al., 2020), and synthetic polymer (polyacrylamide), as binder (Soltani et al., 2019), have shown promise. Ground rubber additives also show 430 431 promise for improvement in liquefaction resistance of silty sand (Ghadr et al., 2021). Well-432 graded sand with nominally 10 wt% pulverized waste tire material has shown promise to act as adsorptive fill material for the removal of benzene, toluene, ethylbenzene, and xylene 433 (BTEX) components and heavy metals, whilst providing adequate shear capacity for many 434 load-bearing field applications (Shahrokhi-Shahraki et al., 2020). Rubber-waste-derived 435 436 aggregates can also be used in leachate collection and removal systems (LCRS) due to their high K values, which are much greater than the standard recommended value of $K = 10^{-4}$ m/s for LCRS layers. Shredded rubber particles have found limited application in concrete casting as aggregate replacement (Jalal et al., 2019), because they may reduce the concrete strength due to the hydrophobicity and low surface energy of rubber, which prevents good adhesion to the matrix (Nuzaimah et al., 2020). Finally, rubber waste applications are being explored for thermal and sound insulation (Thai et al., 2020), and as vibration dampeners to diminish/absorb the vibrational effects on structures.

444 More advanced reuse concepts, such as zero waste discharge that include zero-liquiddischarge (ZLD) and zero-solid-waste have become mainstream practices. ZLD is a 445 wastewater management approach that aims to recover and reuse the entirety of the 446 industrial wastewater generated, resulting in zero discharge in the environment. ZLD was 447 limited by the efficiency, energy requirements and cost of the thermal and membrane 448 technologies on which it is based, but it is now driven by new regulations on effluent 449 450 limitations in several countries (Yaqub and Lee, 2019). For example, in the USA, the first federal maximum pollutant concentrations, pre-treatment standards, and best pollutant 451 452 control technologies for effluent reduction from steam electric power-generating plants were mandated (USEPA, 2015). China announced a new action plan in 2015, aiming to 453 454 reduce water pollution substantially by 2030. Measures in the Chinese action plan that 455 favour ZLD are, among others, control and reduction of pollutant discharge, financial 456 incentives to promote reuse of industrial, reclaimed and sea waters, as well as strengthening regulations, inspection and penalty structures, technological and management practices, and 457 stakeholder participation. Finally, the EU has, since 2015, launched a Circular Economy 458

Action Plan (EU, 2015), which has motivated several major European industrial leaders tocommit to ZLD and the principles of circular economy.

461

462 **3. Geoenvironmental Applications for Land Improvement**

463 **3.1** Green developments in ground improvement and restoration

Ground improvement works are challenging when problems of soft and weak estuarine clays, highly compressible peats, offshore marine muds and sensitive clays are encountered in infrastructure projects. Recent ground improvement solutions include recycling of C&DW in the place of quarry-based raw materials; development of adsorptive load-bearing fill from recycled by-product materials, for the removal of organic/inorganic contaminants; and new, more efficient and environmentally-friendly construction practices and technologies.

471 For instance, rather than importing engineering fill to a site, marginal fill material 472 already on-site, but with nominally too high moisture content can be successfully incorporated in embankment construction operations, using geosynthetic inclusions that 473 provide both reinforcement and drainage functions and/or amended with suitable industrial 474 475 by-product materials. Limited life geosynthetics, fabricated from natural fibers, can replace conventional synthetic prefabricated vertical drains (PVDs) during the embankment 476 foundation's consolidation stage. Lightweight fills, including recycled tire bales and 477 expanded clay aggregate can be used in the embankment-core construction. Rather than 478 employing surcharge preloading with PVDs to achieve acceptable residual settlements for 479 480 embankments on soft compressible soil deposits, the vacuum preloading method can be used (Griffin and O'Kelly, 2014). 481

482 Major 'green' developments in the ground improvement sector include techniques and
483 processes that are bioinspired. These include, using naturally occurring/produced polymers

(biopolymers) for soil mixing and grouting applications; bio-calcification of sandy soils 484 using the Microbial-Induced Carbonate Precipitation - MICP method (DeJong et al., 2013), 485 which employs ureolytic bacteria, but more recently investigating indigenous to a given site 486 bacteria, and the use of nanomaterials (e.g., nanosilica) for grouting treatments. Even 487 488 modest amounts of bonding between soil solids can produce sufficient real cohesion and significantly increase near-surface strength for coarse-grained soil deposits. As well as 489 reducing the carbon footprint, many of the above, though presently at bench scale, have 490 491 shown promise in replacing traditional cementitious and chemical additives. Biopolymers have also been tested in the manufacturing of earthen blocks for improved load bearing and 492 durability performance. 493

Wind tunnel experiments have shown that the MICP technique of applying spray treatment of the reagents (bacterial cell and urea-calcium chloride solutions) onto a loose sand surface layer has succeeded in stabilizing this layer, with the potential to protect coastal sand dunes. The MICP technique using multiple staged injections of the reagents has also been shown to reduce internal erosion, one of the main causes of failure for hydraulic earthen structures (Amin et al., 2017).

Nano-silica (aqueous silica nanoparticles) has shown promise for grouting applications, producing a viscous gel property between soil particles to improve the liquefaction resistance, geotechnical load-bearing capacity, and internal and surface layer erosion resistances of loose to medium sandy deposits (Gallagher and Mitchell, 2002).

504 Foundations and linear infrastructure bearing on expansive soil deposits can experience 505 significant expansion/contraction during the absorption-desorption of a soil, leading to 506 foundation distortion, wall cracking, and undulation and cracking of road pavements, etc. Rather than using traditional cementitious/calcium-based binders, addition of sulfonated oil
(a group of synthetic surfactants) has been shown to mitigate the swell–shrink volume
change potential of expansive soil at bench scale (Soltani et al., 2021).

Environmental geotechnics has been central to peatland management and restoration. 510 511 These dynamic eco-hydrological wetland systems (and substantial carbon sinks) are 512 increasingly under threat due to natural and anthropogenic pressures. One solution that has proven effective in the field is the strategic construction of peat bunds (dams) at affected 513 514 areas around the bog margins. These bunds can gradually re-establish the natural peatland hydrology and indigenous peat-forming vegetation through collection, storage and 515 controlled release of runoff from the high bog. Root reinforcement and slope 516 517 bioengineering stabilisation have the ability to replace classically engineered interventions (e.g., piles, soil nails, ground anchors) with natural planting for stabilisation or remediation 518 of failures in natural and manmade slopes (Wood, 2013). 519

520 The use of geosynthetics in civil engineering often contributes to reductions in the cost of imported materials and the amounts of waste generated, compared with the use of soil, 521 522 concrete, or steel (Jones, 2015). Important cost-savings related to materials' replacement 523 associated to geosynthetics are found in landfills, where the volume of space saved by 524 using thin geosynthetic materials instead of thicker mineral barriers is very significant. As 525 reinforcement material, geosynthetics can be used to improve low-quality soils or alternative fill materials, such as C&DW, dredged materials, or other industrial non-526 hazardous wastes. 527

528 The use of recycled C&DW as fill material of geosynthetic-reinforced structures (e.g., 529 embankments, retaining walls) has shown very good overall performance. Geogrids and

geocells have also been used to improve the performance of unpaved and paved roads madeof recycled asphalt pavement (Gongora and Palmeira, 2012).

The use of dredged materials as backfill for geogrid-reinforced structures has been evaluated through pull-out tests (Kondo et al., 2016). The coefficient of interaction between uniaxial geogrids and the dredged materials has been found to be slightly smaller than the value for clayey soils. Despite the lower performance of these to that of conventional materials, the environmental benefits can be of importance.

In mining applications, geosynthetic barriers can be used to reduce the environmental risks associated with contaminant migration and to improve the recovery of mine water (Bouazza, 2013). Geosynthetic materials, such as geopipes, geotextiles, and geodrains are also often incorporated into the drainage systems of tailing storage facilities or mining waste (waste rock) storage facilities.

The dewatering of slurry-like wastes, such as municipal waste, agriculture waste, food and food-processing waste, industrial and mining waste, and contaminated sediments can also be performed through geotextile tubes, offering cost savings and environmental benefits.

Savings regarding the amount of materials and related costs vary with project conditions. A decrease of 30 % to 40 % in the aggregates, from the application of geosynthetics in road construction over soft soils (shear strength < 30 kPa) was reported by Christopher (2014). The International Geosynthetics Society (IGS) Sustainability Committee has stated that geosynthetics can reduce the use of aggregate in infrastructure construction by over 50 % and up to 90 % in some cases (IGS, 2021). In drainage applications, the use of a geotextile filter wrapped around the open-graded aggregate allows a decrease in the dimensions of the

drain trench typically on the order of 0.3 m in width, without a decrease in flow capacity(Christopher, 2014).

555

556 **3.2 Sustainable land remediation**

Land remediation involves site characterization, risk assessment, and remediation. Risk assessment can be complex due to incomplete knowledge of the hydrogeological conditions and of the physical, chemical, and biological processes operating at a site, the contaminants' effects, uncertainties in the toxicity data, etc. ((Paleologos and Lerche, 1999; Mohamed et al., 2020).

Several innovative remediation technologies have been developed to reduce the risk by 562 either removing the contaminants, transforming them into non-toxic forms, or 563 stabilizing/immobilizing them in soil and groundwater. Such technologies for soil 564 remediation include soil washing/flushing, soil vapour extraction, electrokinetic 565 remediation, thermal treatment, phytoremediation, and bioremediation, while for 566 groundwater, remediation applications include air sparging, permeable reactive barriers 567 (PRBs), chemical oxidation/reduction, and bioremediation (Shahrokhi-Shahraki et al., 568 569 2020). The use of a particular clean-up technology is mostly site-specific, and the cost and 570 time needed for remediation can vary significantly, spanning hundreds of millions of dollars in clean-up costs and several decades of application (National Research Council, 571 572 1999).

573 Some regulations have stipulated specific criteria for the selection of remediation 574 technology; for example, a nine-point criteria scheme developed by USEPA (2008) for 575 clean-up of Superfund sites requires measures to: 1) protect human health and the 576 environment; 2) comply applicable or relevant and appropriate requirements (ARARs); to

provide: 3) long-term effectiveness and permanence; 4) reduction of waste toxicity,
mobility, and/or volume; 5) short-term effectiveness; 6) implementability; 7) low cost; 8)
state acceptance; and 9) community acceptance.

580 Conventional remediation approaches are not always sustainable, as they do not always 581 account for broader environmental impacts, such as the extraction and use of natural 582 resources, the wastes created, and the energy used, and related greenhouse gas (GHG) 583 emissions for on- and off-site operations and transportation, and the value lost from the 584 residual degradation of a resource (Paleologos, 2008).

To address these deficiencies, some green and sustainable remediation (GSR) 585 approaches have emerged (ITRC, 2011; SURF, 2009; USEPA, 2008). USEPA proposed as 586 a green remediation (GR) concept the practice of considering all environmental effects of 587 clean-up during each phase of the process, and incorporating strategies to maximize the net 588 environmental benefit of the clean-up (USEPA, 2008). The Sustainable Remediation Forum 589 590 (SURF) promoted a sustainable remediation (SR) concept that uses sustainable practices during the investigation, construction, remediation, redevelopment, and monitoring of 591 592 contaminated sites, with the objective of balancing economic viability, conserving natural 593 resources and biodiversity, and enhancing the quality of life in surrounding communities (SURF, 2009). The Interstate Technology & Regulatory Council (ITRC) introduced GSR, 594 595 which is defined as the site-specific employment of products, processes, technologies, and 596 procedures that mitigate contaminant risk to receptors, while making decisions that are cognizant of balancing community goals, economic impacts, and environmental effects 597 (ITRC, 2011). 598

599 ITRC proposed a tiered sustainable remediation framework that represents the confluence of environmental, social and economic factors in decision-making (ITRC, 600 2011). Specific quantitative assessment tools, such as SiteWiseTM and Spreadsheets for 601 Environmental Footprint Analysis (SEFA) have been developed by federal agencies, such 602 603 as the US Navy and USEPA, to quantify the metrics for environmental impacts. However, 604 tools to assess economic and social impacts are still being developed. Life cycle cost analysis (LCCA) and cost-benefit analysis (CBA) methods are used for broader economic 605 606 impact assessments. Monetized environmental costs (e.g., social cost of carbon) are also included as indirect sources of costs in such assessments (Reddy et al., 2019). Social 607 aspects of sustainability include consideration of interests of all stakeholders, although 608 609 social impacts are difficult to quantify (Reddy et al., 2014).

Resiliency of site remediation systems under changing climatic conditions and extreme weather events are of growing concern to environmental remediation professionals. For example, inundation of a contaminated site may adversely affect the bioremediation effectiveness in hydrocarbon-contaminated soils. Similarly, salt-water intrusion into coastal aquifers from a sea-level rise or any changes in groundwater elevations may have a negative impact on groundwater remediation by PRBs or chemical oxidation.

Finally, while the environmental dimension of sustainable remediation is well addressed, the economic and social dimensions are not yet fully developed and require additional research. All stakeholders should be educated on the benefits of sustainable remediation. Incorporating resiliency into sustainable remediation is also emerging as an urgent need to the environmental remediation professionals.

622 4. Clean Energy Production Using Thermo-active Geostructures

The use of engineering projects to accomplish supplementary goals to their original purpose has become more prevalent recently (Burra and Gupta, 2018). The final section of this article highlights a perhaps not so well known area, where traditional ground structures (e.g., pile foundations, tunnel linings, diaphragm walls) can be used as heat exchangers, as thermo-active geostructures for energy production (Laloui and Rotta Loria, 2020). The total number of such projects (< 200) still remains small compared to the total ground source heat pump installations worldwide.

The heat exchange in thermo-active geostructures is usually ensured by a heat pump 630 system connected to heat exchanger pipes, embedded inside the geostructures during its 631 construction, as a closed-loop geothermal system. A heat carrier fluid circulates inside the 632 pipes to ensure the heat exchange between the geostructures and the heat pump. This 633 system can be used for heating/cooling demands in residential buildings, for agricultural 634 635 and industrial activities, to prevent the icing of pavements for transport infrastructures, etc. In addition to the advantages similar to the conventional shallow geothermal energy 636 637 systems, energy geostructures use underground structures, already required for structural 638 reasons.

Between various types of energy geostructures, piles are the most common. Piles have the potential to offer reduced capital cost compared to traditional vertical ground heat exchangers, such as boreholes. In addition, as piles have a superficial resemblance to boreholes, there exist already available thermal design methods that can be adapted for use with piles. For instance, a thermal pile standard (GSHPA, 2018) has been developed from the vertical borehole standard and various methods for geotechnical design of piles

subjected to thermal changes have been recently made available (Laloui and Rotta Loria,
2020). By contrast, for other geostructures, some demonstration projects using slabs, walls
and tunnels as ground heat exchangers exist, but there are no standard design or analytical
approaches, and every new project must proceed on a case-by-case basis.

649 Sani et al. (2019) presented an extensive review of research on energy piles and identified the effects of heating and cooling on building foundations in order to successfully 650 651 design and install an energy pile system that will provide a highly efficient, cost effective 652 and long-term solution for the heating and cooling demands of a building. Bourne-Webb and Bodas Freitas (2020) confirmed that thermal activation induces stress change and 653 654 deformation the pile depend the boundary of that on conditions (e.g., soil/pile/superstructure interaction). The most recent studies related to energy piles focused 655 on their long-term thermo-mechanical behaviour and group behaviour (Nguyen et al., 656 2020). 657

For other energy geostructures, design methods are still under development. Numerical 658 investigations (Barla and Di Donna, 2018) have proved the feasibility of energy tunnels; the 659 exploitable heat of the tunnel lining was estimated at 10-20 W/m^2 when no groundwater 660 flow is present, and up to 50-60 W/m^2 , when there is significant groundwater flow. A 661 comprehensive analysis of the energy performance and economic attractiveness of energy 662 segmental linings for subway tunnels (Cousin et al., 2020) demonstrated that while the 663 664 energy performance may be significantly enhanced, the most efficient design does not lead to the lowest LCOE (levelized cost of energy) and the earliest profitability. Observations on 665 a real-scale experimental prototype of an energy tunnel (Barla et al., 2019) confirmed that 666 667 this technology is mature for industrial application. A preliminary study on the geothermal

potential assessment and thermal influences of planned tunnel infrastructure at the city-668 scale of Basel (Switzerland) illustrated the applicability of the developed methods to 669 evaluate the general feasibility of the energetic use of tunnel structures (Epting et al., 2020). 670 For energy diaphragm walls, both energy and geotechnical aspects are still being 671 672 investigated. Several numerical tools have been recently developed to maximise the energy performance of a diaphragm wall through the design of piping layout (Sterpi et al., 2020), 673 or to evaluate the conductive and advective exchanged heat by the wall and the surrounding 674 675 soil (Rammal et al., 2020). From the mechanical point of view, thermal activation of a diaphragm wall would induce additional bending moment and horizontal displacement of 676 the wall. However, the computed stress variations are largely compatible with strength 677 limits. 678

Although the scientific literature on the design and operation of shallow geothermal 679 energy systems (including energy geostructures) has been increasing over the past years, 680 this technology can be considered as a decentralized source of energy without being fully 681 competitive yet (Tsagarakis, 2020). What hinders the wide penetration of these systems in 682 683 most countries are issues related to high installation costs, administration, stakeholders' awareness, and marketing. A recent review of the legal framework in shallow geothermal 684 685 energy in several European countries (Tsagarakis et al., 2020) showed that a high diversity exists on legislation provisions, regulations, standards, and institutional support. These 686 687 authors suggested that this discrepancy acts as a barrier for further development of the shallow geothermal energy market. They concluded that issuing appropriate technical rules 688 and standardization among EU countries would result in an increase of these energy 689 690 systems' market. A common legislative EU framework will also benefit and affect other

691 countries, especially developing countries, for which shallow geothermal energy692 applications are still in the early stages.

693

694 **5. Concluding Remarks**

The overarching objective of the current paper is to put at the forefront some significant contributions in sustainable technologies and management practices across a broad range of environmental geotechnical projects, thus highlighting the important role of the discipline for the establishment of a green economy in the post COVID-19 era.

We have concentrated on three thematic areas, and recent developments related to 699 700 sustainability solutions in these areas, as well as providing recommendations to overcome 701 technological, regulatory, and administrative obstacles. In view of the increased urbanization in developing countries, the reuse of solid waste in the construction industry, 702 given this industry's significant material and energy consumptions, as well as the quantity 703 of waste generated, are of critical importance. Reusing construction and demolition waste 704 705 (C&DW), excavated soil and rock, and industrial waste, such as rubber and plastic, can find 706 extensive application in road pavement layers, drainage projects, landfill cover and liners, 707 embankments, and other infrastructure projects, thereby resulting in significant savings in 708 resource exploitation, transportation, and waste disposal.

Stabilization/solidification (S/S) of marine sediments with binders and additives represents a promising alternative for managing marine sediments dredged periodically in harbour areas. Treated sediments may be used as aggregates for road construction, cemented mortars, fill material in brick production, or in port piers, shores, and breakwaters. Treatment with additives, such as biochar or mussel shell flour, presents a

more sustainable solution since it reduces the content of cement in the current cementitious
binders, and can achieve significant savings in carbon dioxide emissions during the clinker
production of cementitious binders.

717 Despite the trend in advanced countries toward recycling and waste-to-energy, landfills 718 constitute the most common municipal solid waste management practice. The complexity 719 of virus interaction with host soils and the potential for transport of viruses through clay 720 liners requires a rethinking of the material in landfill barriers. One example of such material 721 may be elemental sulphur, through the use of modified sulphur concrete (MSC) as a component of landfill barrier systems, in order to prevent migration of leachate to 722 groundwater. The MSC has a lower K than that specified by USEPA for landfill barriers. 723 724 Furthermore, it is an inert material, and has very low leaching rate in variable-pH environments, and good resistance to chemical and physical degradation. Its very low K 725 and extremely low pore interconnectivity may prove beneficial in hindering the migration 726 727 of medical contaminants, such as those carrying SARS-CoV-2, through landfill liners.

Sustainable ground improvement solutions include recycling of C&DW instead of using 728 729 quarry-based raw materials; development of adsorptive load-bearing fill from recycled byproduct materials, for the removal of organic/inorganic contaminants; novel foundation 730 731 systems instead of conventional concrete foundations; and the embedment of new, more 732 efficient and environmentally-friendly construction practices and technologies. Instead of 733 using traditional cementitious/calcium-based binders, foundations and linear infrastructure constructed on expansive soil deposits may use sulfonated oil or ground rubber, recycled 734 from scrap tires, and synthetic polymer, as binder, to mitigate the swell-shrink volume 735 736 change potential.

Geosynthetics play a major role in drainage, barrier and final cover systems of landfills,
and in mining applications, and their use contributes to significant reductions in the cost of
imported materials, and quantity of waste generated, thus providing a more efficient use of
natural resources compared to traditional approaches that use soil, concrete, or steel.

At the same time, remediation solutions are required to address the multitude of contaminated sites worldwide. Advanced developments that incorporate environmental, economic, and social dimensions are presented herein.

Finally, the topic of thermo-active geostructures concludes this paper, where, apart from their infrastructure utility, these structures have the potential to contribute to the energy mix as a renewable energy source.

Thus, the benefits of adapting the above technologies and practices include, among others, waste minimization and promotion of reuse and recycling; preservation of natural resources; improvement of waste management systems; reduction of the threats to soil and groundwater contamination; and reduction of the carbon footprint and of greenhouse gas emissions. Altogether, the presented topics may provide a blueprint for a path forward to environmental geotechnics in achieving more sustainable and cost-effective solutions, and the development of more resilient infrastructures and greener societies.

754

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1072 Figure captions

- 1073 Figure 1. a) Activity chart of the Gulf of Taranto marine sediments (Italy) collected down
- to 39 m depth (Vitone et al., 2020); b) Casagrande plasticity chart of a sediment sample
- 1075 from Gulf of Taranto. Sed_1ASTM: standard procedure, Sed_1UP: unconventional
- 1076 procedure (Petti et al., 2020), A: activity; bsf: below sea floor.
- 1077 Figure 2. MSW generation (in thousand tonnes) in the three largest economies (OECD,1078 2020)
- 1079 Figure 3. Treatment rates (%) of waste by various routes in the EU for 2010 to 2018,
- 1080 excluding major mineral wastes (Eurostat, 2020a).
- 1081 Figure 4. Design of MSC-containment construction barrier (modified after Mohamed and1082 El Gamal 2017)
- 1083

- 1085 Tables
- **Table 1.** Physical and state properties of natural and treated sediments with 8% Portland
 cement (Sed8PC), or 6% Portland cement with 2% MSF (Sed6PC2MSF) (curing time: 28
 days).

Table 2. State-of-the-art on plastics waste utilization for geoenvironmental applications.

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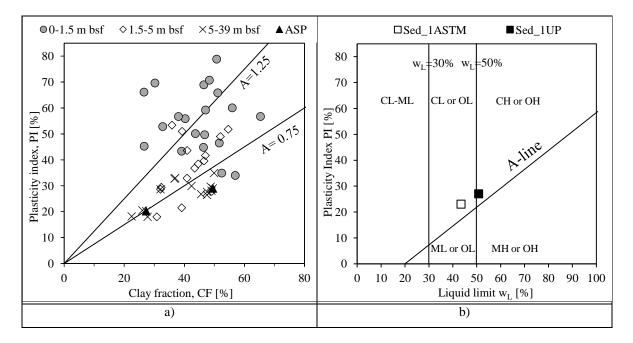
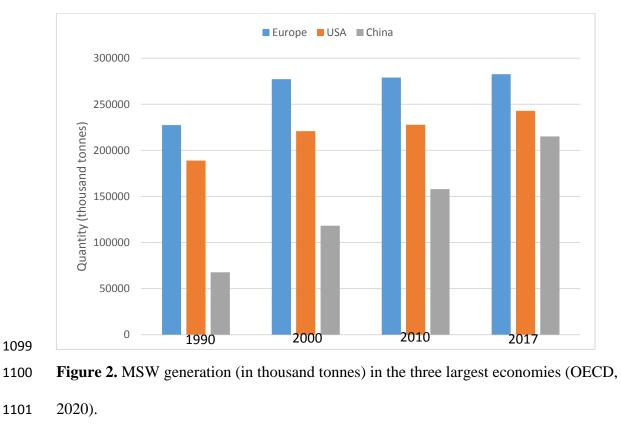


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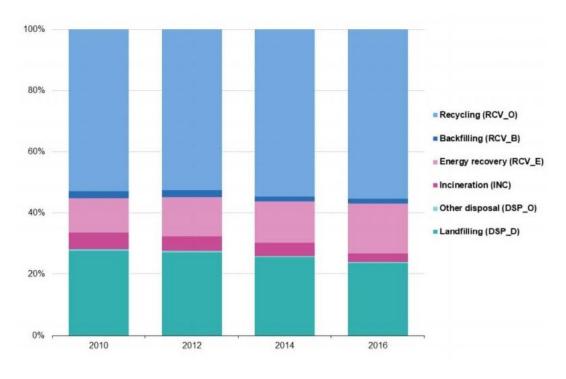
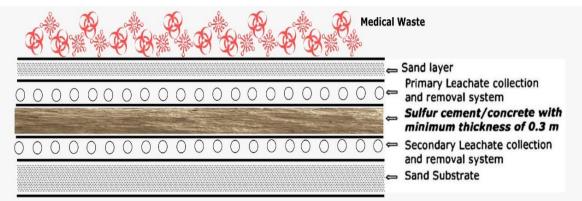


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- 1115 Table 1. Physical and state properties of natural and treated sediments with 8% Portland
- 1116 cement (Sed8PC), or 6% Portland cement with 2% MSF (Sed6PC2MSF) (curing time: 28
- 1117 days).

Mix	W_{L} (%)	PI (%)	w ₀ (%)	CI (-)
Sed_UP	53.59	28.61	74.0	-0.72
Sed8PC	86.50	32.20	66.95	0.61
Sed6PC2MF	85.17	29.83	66.47	0.63

1118 w_L : Liquid limit, PI: Plasticity Index, w_0 : Water content and CI: Consistency index.

Table 2. State-of-the-art on plastics waste utilization for geoenvironmental applications.

Industry	Technique/method /field of application	Product s	Advantages	Disadvantages	Referen ces
	Incineration	Thermal energy	Direct energy recovery and reduction in volume of the waste	Higher initial cost Release of polychlorinated dibenzodioxins /furans and polycyclic aromatic hydrocarbons	Antelava et al. (2019)
Energy	Pyrolysis	Bio-oil and syngas	Lower carbon footprint compared to incineration Production of hydrocarbon rich gas/oil with a heating value 25-45 MJ/kg Flexibility to produce liquid/solid products based on requirements	Vulnerable to inconsistency in the quality of the plastic waste Corrosion of reactors due to release of polychlorinated hydrocarbons and HCl from PVC degradation	Qureshi et al. (2020)
	Gasification	Synthesis gas	The synthesis gas is a desired feedstock for production of fuels such as dimethyl ether, methanol	Inefficient fluidization of the feedstock due to agglomeration of bed particles with plastic waste	Burra and Gupta (2018); Lopez et al. (2018)
	Hydrothermal carbonization	Hydroch ar	Chemically activated porous hydrochar can be used for energy storage Co-hydrothermal carbonization of PVC and biomass helps in dichlorination	Adulteration of alkalis required to improve the dichlorination efficiency	Iniguez et al. (2019); Shen (2020); Zhao et al. (2020)

			and removal of inorganics from hydrochar Organic chlorides can be converted into water-soluble chlorides by avoiding polychlorinate d		
	Chemical looping processes	Thermal energy, hydrogen or methane productio n	dibenzodioxin s/furans. Opportunity for CO ₂ capture from thermal treatment of plastic waste	Sintering and agglomeration of the oxygen carriers during the process Reduction in oxygen carrying capacity and combustion efficiency	Jinchen et al. (2019) ; Sai et al. (2018)
	Cement matrix composites	Concrete , paver blocks, tiles, bricks	Replacement of conventional coarse and fine aggregates with plastics waste Production of lightweight construction material	Inferior mechanical properties due to poor interaction between cement and plastic aggregate	Goli et al. (2020); Shah et al. (2019)
Infrastructu re	Polymer matrix composites	Wood- plastic composit es, tiles and paver blocks	Replacement of cement based binders with plastic waste mitigate the CO_2 emission from cement production Enhanced tensile strength and durability due to less water absorption	Inferior mechanical properties due to the immiscibility of the heterogeneous polymers in plastic waste Lack of low-cost compatibilizers hinders the upscaling process	Goli and Singh (2021); Basalp et al. (2020); Goli et al. (2020); Dhawan et al. (2019)
	Soil reinforcement	-	Useful for enhancing the strength and	Leaching of toxic chemical additives viz.,	Salimi and Ghazavi

			stability of soils for embankments, retaining structures and pavement subgrades	polybrominated diphenyl ether and heavy metals	(2019); Chae and An (2018); Peddaiah et al. (2018)
	Pavement construction	As a replacem ent to the asphalt binder	Enhances durability, softening point and fatigue life of the pavement	Lowering of cold cracking resistance with increase in plastic waste	Vargas and Hanande h (2021); Appiah et al. (2017)
Environme ntal cleanup	Wastewater treatment	As adsorben t for removal of pollutant s	Biochars derived from plastic waste adsorb dyes and heavy metals present in wastewater Higher volatile matter is helpful in increasing the biochar porosity and thus the specific surface area for adsorption.	Sorption capacity of the biomass derived biochars is more as compared to plastic waste derived biochars	Singh et al. (2020, 2021); Miandad et al. (2018)