

Developing a Sample Preparation Approach to Study the Mechanical Behavior of Unsaturated Fine/Coarse Soil Mixture

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1	Developing a sample preparation approach to study the mechanical behaviour
2	of unsaturated fine/coarse soil mixture
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21 Abstract

An interlayer soil was identified in the conventional French railway substructure, 22 corresponding to a mixture of fine soils and coarse grains. As the overall mechanical 23 24 behaviour of the interlayer soil can be conditioned by the microstructure of the fine soils, for the laboratory testing, it is important to develop an appropriate protocol for the sample 25 preparation by compaction, which allows this microstructure effect to be minimised. In this 26 study, two sample preparation approaches were considered for a fine/coarse mixture, with 27 two distinct volumetric contents of coarse grains f_v (volumetric ratio of coarse grain to total 28 sample). The microstructure of fine soils was investigated using mercury intrusion 29 porosimetry, and its effect on the overall mechanical behaviour was examined through 30 31 monotonic triaxial tests. Results showed that while compacted dry of optimum, the fine soils exhibited a bi-modal porosity microstructure. By contrast, while compacted wet of optimum, 32 33 the fine soils exhibited a uni-modal porosity microstructure. When $f_{\rm v} = 10\%$ the sample was 34 characterised by a fine matrix macrostructure with coarse grains floating in it. In that case, strong effect of the microstructure of fine soils on the overall mechanical behaviour was 35 identified. On the contrary, when $f_v = 35\%$, the sample was characterised by a coarse grain 36 skeleton. In that case, very limited microstructure effect of fine soils on the overall 37 mechanical behaviour was observed. Thus, while preparing samples of unsaturated 38 fine/coarse soil mixture by compaction to study the overall mechanical behaviour, it is 39 important to account for the f_v value. At low f_v , the compaction at different water contents is 40 to be avoided because of the significant effect of microstructure of fines. On the contrary, at 41

- 42 high f_{v} , the samples at different water contents can be prepared by compacting the mixture at
- 43 the desired water contents.
- 44 Keywords: interlayer soils; volumetric contents of coarse grains; microstructure;
 45 compaction; shear strength
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48 INTRODUCTION

Most French conventional railway tracks were constructed by putting ballast directly on the subgrade. Due to the penetration of ballast and subgrade under the effect of train circulation over years, an interlayer of ballast/subgrade soil was created. Considering its high dry density (2.4 Mg/m³) and high bearing capacity (Trinh 2011), the French railway company (SNCF) decided to keep it as part of the substructure in the national track renewal program (Cui et al. 2014).

The coarse grains in the interlayer soil were not uniformly distributed, with a content 55 decreasing over depth. For the upper part, the effects of fine content and water content were 56 studied by monotonic and cyclic triaxial tests (Trinh et al. 2012; Cui et al. 2013, 2014; 57 58 Duong et al. 2013, 2014, 2016; Lamas-Lopez et al. 2015, 2016). In order to extend the study to the whole interlayer, Wang et al. (2017, 2018a, 2018b) and Qi et al. (2019) worked on 59 60 compacted fine/coarse soil mixture at different volumetric contents of coarse grains, $f_{\rm v}$ (volumetric ratio of coarse grain to total sample). Results revealed that there was a 61 62 characteristic f_{v-cha} value, below which the mixture was characterised by a fine matrix with 63 coarse grains floating in it, while beyond which the mixture was characterised by a coarse grain skeleton. 64

It is worth noting that in the previous studies, the fine soil state was fixed at the optimum water content and maximum dry density in order to fix the soil suction for all samples. This is obviously not the case in field conditions where suction varies with variations of water content. Thus, it is important to extend the study to the effect of water

content. A challenging question arises in that case for the preparation of samples: may the 69 samples be prepared by directly compacting the mixture at different desired water contents? 70 71 Previous studies revealed significant difference in microstructure of fine-grained soils 72 compacted at different remolding water contents and the strong effect of soil microstructure on the overall hydro-mechanical behaviour of fine-grained soils. Through scanning electron 73 microscope (SEM) and mercury intrusion porosimetry (MIP), a bi-modal porosity 74 75 microstructure with well-developed aggregates was observed on the dry side of optimum, while a uni-modal porosity microstructure characterised by a global fine matrix was 76 77 identified on the wet side of optimum (Diamond et al. 1970; Delage et al. 1996). The plastic limit w_p (or PL) can be considered as the critical water content separating the aggregate 78 79 microstructure from matrix microstructure (Ahmed et al. 1974). For the bi-modal porosity microstructure, changes in inter-aggregate voids were dominant during compression, while 80 81 changes in intra-aggregate pores were dominant during saturation and drying (Li and Zhang 82 2009; Zhang and Li 2010; Zhang et al. 2018). Through changes of small shear modulus and 83 suction with remolding water content, Zhang et al. (2017) found that when the water content was higher than the optimum one, the total suction controlled the soil stiffness. By contrast, 84 when the water content was lower than the optimum one, it was the contact surface between 85 aggregates that controlled the soil stiffness. 86

In this study, in order to address the question about the possible effect of the microstructure of fine soils on the overall mechanical behaviour of the fine/coarse soil mixture, two different volumetric contents of coarse grains, f_v , were considered: 10% and 35%, representing a fine matrix macrostructure and a coarse grain skeleton microstructure,

respectively, according to Wang et al. (2017, 2018a, 2018b). The target water contents wf for 91 the fine soil were $w_1 = 11\%$ ($S_r = 62\%$) and $w_2 = 16\%$ ($S_r = 91\%$), representing the dry and 92 93 wet sides of optimum water content of fine soil ($w_{opt-f} = 13.7\%$), respectively. Two different 94 approaches were adopted to prepare the samples at the target water contents $w_{\rm f}$. The first approach was to compact at the optimum water content of fines $w_{opt-f} = 13.7\%$. Then, the 95 sample was dried or wetted to reach the target water content $w_{\rm f}$. The second approach was to 96 directly compact the sample at the target water content $w_{\rm f}$. Mercury intrusion porosimetry 97 was applied to study the microstructure of fine soils and monotonic triaxial tests were 98 99 performed to investigate the overall mechanical behaviour. The results obtained allowed the effect of sample preparation on the overall mechanical behaviour to be clarified for 100 101 unsaturated fine/coarse soil mixtures.

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103 MATERIALS AND METHODS

104 Sample preparation approaches

105 The materials used by Wang et al. (2018a) were adopted in this study: nine different commercial soils were mixed to constitute the fine soils (Fig. 1) and micro-ballast (Fig. 2) 106 107 was prepared using three granular soils by following the similitude method (Wang et al. 2018a). The reconstituted fine soil and micro-ballast can be observed in Fig. 3. The values of 108 specific gravity G_s of fine soil and micro-ballast were 2.68 and 2.67, respectively. The liquid 109 limit and plasticity index of the fine soils are 32% and 20%, respectively (Fig. 4). The 110 standard proctor compaction curve was determined following ASTM D698-12, Standard 111 test methods for laboratory compaction characteristics of soil using standard effort, for the 112

reconstituted fine soils (Fig. 5), defining an optimum water content $w_{opt-f} = 13.7\%$ and a maximum dry density $\rho_{dmax-f} = 1.82 \text{ Mg/m}^3$.

For the preparation of fine/coarse soil mixture samples at target water contents $w_{\rm f}$, two 115 different approaches were considered (Fig. 5): in the first approach, the fine soil was 116 prepared at optimum water content $w_{opt-f} = 13.7\%$, then stored in hermetic container for 24 h 117 for moisture homogenization. The fine/coarse soil mixture was then prepared by mixing the 118 119 fine soil and the micro-ballast to reach the desired f_v value, with the pre-determined mass of fine soil and coarse grains (see more details in Wang et al. 2018a). The soil mixture under 120 different f_v values were compacted in three layers to reach the sample size of 100 mm 121 diameter and 200 mm height, with the equal amounts of fine soil and coarse grains for each 122 123 layer. The photographs of the compacted samples at different f_v values are presented in Fig. 6. The compacted sample was then covered by plastic film and conserved for 24 h prior to 124 drying or wetting to reach the target fine water content ($w_1 = 11\%$ on the dry side or $w_2 =$ 125 16% on the wet side). It is worth noting that while controlling the fine content, all water was 126 considered as being contained in the fines. Because a too fast drying process would give rise 127 to sample damage by fissuring, a milder drying method was adopted: the sample was 128 129 exposed to air for 1 h each time, and then covered with plastic film for moisture equilibration. The time of equilibration needed was determined through the measurements of suctions and 130 water contents in three positions: in the center, at $\frac{1}{2}$ r and r, r being the radius of the sample. 131 Note that the suction was determined using the chilled-mirror dew-point technique (Leong et 132 al. 2003). Results showed that at least 7 h was needed to reach reasonable equilibrium in 133 terms of suction and water content (Table 1). In the case of wetting process, 10 g water was 134

sprayed on the sample each time prior to covering it with plastic film for equilibration. The same equilibration time of at least 7 h was adopted. In the second approach, water was simply added into the fine soil to reach the target water content $w_1 = 11\%$ on the dry side or $w_2 = 16\%$ on the wet side. Micro-ballast was then added to reach the desired f_v values. The mixture samples were prepared by compaction to reach the size of 100 mm diameter and 200 mm height.

As shown in Table 2, the first approach was applied to Test 1, Test 3, Test 5, and Test 7,
with all tests duplicated. The second approach was applied to Test 2, Test 4, Test 6, and Test
8, with only Test 2 duplicated.

144 Monotonic triaxial tests

145 The mechanical behaviour of fine/coarse soil mixture was investigated by performing monotonic triaxial tests under drained conditions. After installation of the sample, no 146 147 saturation procedure was applied. A confining pressure $\sigma_3 = 30$ kPa was applied in all tests, 148 which corresponded to the average horizontal stress estimated in the field under the effect of train loading by considering the Poisson's ratio and the depth of interlayer soil (Duong et al. 149 2016). For the samples at $w_1 = 11\%$ (S_r = 62%), after application of a confining pressure $\sigma_3 =$ 150 151 30 kPa, they were sheared directly because only air was expected to be expelled, which was normally quite fast. However, for the samples at $w_2 = 16\%$ ($S_r = 91\%$), after application of 152 the same confining pressure $\sigma_3 = 30$ kPa, one night was waited prior to shearing because in 153 that case pore water pressure could be generated. In order to ensure the full dissipation of 154 pore water pressure during shearing, a shearing rate as low as 0.1 mm/min was adopted 155 based on the parameter t₉₀ (time for 90% consolidation) obtained from a separate 156

consolidation test on a saturated sample (ASTM D7181-11, *Standard Test Method for Consolidated Drained Triaxial Compression Test for Soils*). Note that the same shearing rate was adopted by Trinh et al. (2011) in the triaxial tests on the mixture of ballast grains/subgrade soil under unsaturated and saturated conditions. The tests ended either when the deviator stress reached the peak value or when the axial strain reached 15% in case of absence of peak deviator stress (ASTM D7181-11).

163 As shown in Table 2, two volumetric contents of coarse grains were considered: $f_{y} =$ 10% and $f_v = 35\%$, representing a fine matrix macrostructure and a coarse grain skeleton 164 microstructure, respectively. Test 1 to Test 4 were conducted at $f_v = 10\%$, while Test 5 to 165 Test 8 were conducted at $f_v = 35\%$. Note that Test 1', Test 2', Test 3', Test 5' and Test 166 167 7'were duplicated tests of Test 1, Test 2, Test 3, Test 5 and Test 7, respectively. As shown in Fig. 5, the first approach was applied to Test 1, Test 5 on samples dried to $w_1 = 11\%$, and to 168 Test 3, Test 7 on samples wetted to $w_2 = 16\%$. The second approach was applied to Test 2 169 170 and Test 6 on samples at $w_1 = 11\%$, to Test 4 and Test 8 on samples at $w_2 = 16\%$.

171 Mercury intrusion porosimetry (MIP)

In order to study the microstructure patterns of fine soils contained in the samples with two f_v values (10% and 35%) and two *w* values (11% and 16%), after performing the monotonic triaxial tests, fine soils at the positions far from the shear band were taken and prepared by freeze-drying method for microstructure observation. In the freeze drying, fine soils were cut into small pieces of about 1g each and then immersed into liquid nitrogen under vacuum at the freezing point (-210 °C). After that, the frozen samples were transferred into the chamber of a freeze dryer for 24 h, enabling the ice to be eliminated by sublimation. This procedure allowed the sample microstructure disturbance to be minimized, guaranteeing the quality of

- 180 MIP tests (Cui et al. 2002; Delage et al. 2006).
- 181 In this study, five MIP tests were performed on the specimens at $f_v = 10\%$: three at $w_1 =$
- 182 11% (Test 1, Test 2 and duplicated Test 2') and two at $w_2 = 16\%$ (Test 3 and Test 4). In
- addition, five MIP tests were performed on specimens at $f_v = 35\%$: three at $w_1 = 11\%$ (Test 5,
- 184 Test 6 and Test 6') and two at $w_2 = 16\%$ (Test 7 and Test 8). Note that the MIP tests were
- 185 labeled with the same numbers as the monotonic triaxial tests in further analysis.
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189

187 EXPERIMENTAL RESULTS

188 Shear behaviour

different water contents (w = 11% and 16%) were presented in Figs. 7-10, with the deviator stress q and the volumetric strain ε_v plotted against the axial strain ε_a . Comparison between the duplicated tests (Test1 against Test 1', Test 2 against Test 2', Test 3 against Test 3', Test gainst Test 5' and Test 7 against Test 7') showed that the results were quite similar, showing a satisfactory repeatability.

The results from monotonic triaxial test at two different f_v values (10% and 35%) and two

Figs. 7(a)-10(a) showed the variation of deviator stress q with axial strain ε_a . It appeared from Fig. 7(a) that the deviator stress q of Test 1 (first approach) increased with the axial strain ε_a until reaching a peak deviator stress $q_{max} = 397$ kPa, then decreased and finally stabilized at q = 200 kPa, while for Test 2 (second approach), the peak deviator stress was less pronounced and much lower ($q_{max} = 230$ kPa). This suggested different stress-strain behaviours of samples at $f_v = 10\%$ and $w_1 = 11\%$ when prepared by two different approaches.

201	It was observed from Fig. 8(a) that the higher water content ($w_2 = 16\%$) led to the
202	disappearance of peak deviator stress. Moreover, the whole stress-strain curves became
203	almost the same with the quite close maximum deviator stresses: $q_{\text{max}} = 132$ kPa for Test 3
204	(first approach) and $q_{\text{max}} = 115$ kPa for Test 4 (second approach), respectively, showing a
205	clear water content effect. When the value of f_v increased to 35%, both approaches (Tests 5
206	with the first approach and Test 6 with the second approach) gave rise to quite similar stress-
207	strain curves with marked peaks at $w_1 = 11\%$ (Fig. 9(a)). The peak deviator stress of Test 5
208	was $q_{\text{max}} = 459$ kPa, quite close to the value of Test 6: $q_{\text{max}} = 490$ kPa. When the water
209	content increased to $w_2 = 16\%$ (Fig. 10(a)), as in the case of $f_v = 10\%$, no marked peak was
210	observed. Moreover, the whole stress-strain curves became almost the same with quite close
211	maximum deviator stresses: $q_{\text{max}} = 242$ kPa for Test 7 (first approach) and $q_{\text{max}} = 225$ kPa for
212	Test 8 (second approach).
213	Summarizing, with two different sample preparation approaches, the stress-strain curves

summarizing, with two different sample preparation approaches, the stress-strain curves were different at a value of f_v as low as 10% and at a water content corresponding to the dry side of optimum ($w_1 = 11\%$). On the contrary, no significant difference was observed between the two sample preparation approaches at a value of f_v as high as 35%, or at a water content corresponding to the wet side of optimum ($w_2 = 16\%$).

Figs. 7(b) -10(b) showed the variation of volumetric strain ε_v with axial strain ε_a . In Fig. 7(b) for all samples, the volumetric strain ε_v started with a contractancy stage followed by a dilatancy stage. The dilatancy appeared more pronounced for Test 1, as compared to that of Test 2. At the higher water content ($w_2 = 16\%$) in Fig. 8(b), the first (Test 3) and the second (Test 4) sample preparation approaches gave rise to quite similar pure contractancy curves, evidencing a significant water content effect. In the case of $f_v = 35\%$, all curves were characterised by a contractancy stage followed by a dilatancy stage (Figs. 9(b) and 10(b)), with the dilantancy much larger than that at $f_v = 10\%$, in particular in the case of dry side of optimum (Fig. 9(b)). Moreover, there was little difference between the curves of the first sample preparation approach and those of the second sample preparation approach: for both dry side (Fig. 9(b)) and wet side (Fig. 10(b)), the curves were almost the same.

Overall, as for the stress-strain curves, the volumetric strain-axial strain curves also showed different behaviours at $f_v = 10\%$ on the dry side of optimum ($w_1 = 11\%$), but quite similar behaviours at $f_v = 35\%$ or on the wet side of optimum ($w_2 = 16\%$).

232 Mechanical parameters

For further analysis, four mechanical parameters were adopted, including the maximum deviator stress q_{max} as mentioned previously, the initial Young's modulus E_0 , the Poisson's ratio v and the dilatancy angle ψ . The initial Young's modulus E_0 was defined as the ratio of deviator stress to axial strain from 0% to 1% (Wang et al. 2018a; Qi et al. 2019). Based on the volumetric strain-axial strain curve in Fig. 11, taking Test 2 for example, the Poisson's ratio v and dilatancy angle ψ were determined using Eqs. (1) and (2) (Vermeer et al. 1984), respectively:

240

$$v = (1 - k_c)/2$$
 (1)

 $\sin \psi = k_{\rm D}/(-2+k_{\rm D}) \tag{2}$

where k_c and k_b were the slopes of volumetric strain-axial strain curves in the contractancy and dilatancy phases, respectively.

244 The values of four mechanical parameters for all tests were determined and then 12 presented in Table 3. As for the shear behaviour, satisfactory repeatability of test results can
be observed through comparison of duplicated tests (Test1 against Test 1', Test 2 against
Test 2', Test 3 against Test 3', Test 5 against Test 5' and Test 7 against Test 7').

248	At $f_v = 10\%$ and $w_1 = 11\%$, the maximum deviator stress $q_{max} = 397$ kPa and 230 kPa,
249	the initial Young's modulus $E_0 = 27.5$ MPa and 20.1 MPa and the dilatancy angle $\psi = 8.05$
250	degree and 4.01 degree were observed for Test 1 (first approach) and Test 2 (second
251	approach) respectively. Thus, significant difference existed between Test 1 (first approach)
252	and Test 2 (second approach). Moreover, the values of Poisson's ratio v were 0.23 and 0.24
253	for Test 1 (first approach) and Test 2 (second approach) respectively, indicating little
254	influence by the sample preparation approaches. The same observation of Poisson's ratio v
255	can be made when comparing Test 3 (first approach) with Test 4 (second approach), Test 5
256	(first approach) with Test 6 (second approach), and Test 7 (first approach) with Test 8
257	(second approach). At $f_v = 10\%$ and $w_2 = 16\%$, very close values of maximum deviator stress
258	$(q_{\text{max}} = 132 \text{ kPa and } 115 \text{ kPa})$ and initial Young's modulus ($E_0 = 5.1 \text{ MPa}$ and 4.5 MPa) were
259	observed for Test 3 (first approach) and Test 4 (second approach), respectively. When the
260	value of f_v increased to 35%, two sample preparation approaches gave quite similar values of
261	maximum deviator stress ($q_{\text{max}} = 459$ kPa and 490 kPa), initial Young's modulus ($E_0 = 40.4$
262	MPa and 41.9 MPa) and dilatancy angle ($\psi = 17.46$ degree and 16.26 degree) for Test 5
263	(first approach) and Test 6 (second approach), respectively. The same observation can be
264	made when comparing Test 7 (first approach) with Test 8 (second approach).
265	Overall, two different approaches only led to different values of mechanical parameters

at low f_v value ($f_v = 10\%$) and on the dry side of optimum ($w_1 = 11\%$), which was consistent

267 with the observation of stress-strain curves and volumetric strain-axial strain curves.

268 Microstructure of fine soils

269	The pore size distribution (PSD) curves obtained from MIP tests were shown in Figs. 12-13,
270	with the global fine soil void ratio ($e = 0.47$) plotted. Fig. 12 (a ₁) showed that the final value
271	of intruded mercury void ratio e_M was a little smaller than the global void ratio e . In addition,
272	a typical bi-modal porosity was identified for Test 1(first approach), Test 2 (second approach)
273	and Test 2' (second approach) in Fig. 12 (b_1), with two pore populations: micro-pores with
274	the same size 0.2 μm , and macro-pores with a size 3 μm for Test 1 and 2 μm for Test 2 and
275	Test 2'. Note that the PSD curves obtained from Test 2 (second approach) were close to that
276	of Test 2' (second approach), showing a satisfactory repeatability of MIP tests. On the wet
277	side ($w_2 = 16\%$ in Figs. 12 (a_2)-(b_2)), quite similar uni-modal microstructures were identified
278	for Test 3 (first approach) and Test 4 (second approach), with the same family of micro-
279	pores at a size 0.6 µm.

Figs. 13 (a₁)-(b₁) showed that a bi-modal porosity was observed for Test 5 (first 280 approach), Test 6 (second approach) and Test 6' (second approach), with two pore 281 populations: micro-pores at the same size of 0.3 µm, and macro-pores at different sizes of 3 282 283 µm, 2 µm and 9 µm for Test 5 (first approach), Test 6 (second approach) and Test 6' (second approach), respectively. In addition, the quantity of macro-pores of Test 5 (first 284 approach) appeared quite limited, while that of Test 6 (second approach) and Test 6' (second 285 approach) was much larger. Note that the fine soils with different quantity of macro-pores of 286 Test 6 and Test 6' were taken from the same sample at $f_v = 35\%$, indicating the non-uniform 287 288 distribution of fine soils in the coarse grain skeleton. From Figs. 13(a₂)-(b₂), the same uni-14

modal microstructure with a population of micro-pores of 0.3 µm diameter was identified for
Test 7 (first approach) and Test 8 (second approach). These observations of microstructure
of fine soil compacted at different water content were in full agreement with previous
findings of Delage et al. (1996).

293

294 INTERPRETAION AND DISCUSSION

295 The effect of matrix suction on sample preparation

296 The results obtained from MIP tests showed a bi-modal porosity at $w_1 = 11\%$ on the dry side

(Fig. 12(a_1) - (b_1) and Fig. 13(a_1) - (b_1)), and a uni-modal porosity at $w_2 = 16\%$ on the wet side (Fig. 12(a_2) - (b_2) and Fig. 13(a_2) - (b_2)). These results obtained can be explained by the effect of matrix suction on sample preparation by compaction.

At a water content as low as $w_1 = 11\%$ on the dry side of optimum, fine aggregates with high matric suction inside were preserved. As a result, further compaction mainly made rearrangement of the aggregates. This led to the existence of both small pores inside aggregates and large pores among aggregates. However, at a water content as high as $w_2 =$ 16% on the wet side of optimum, the initial fine aggregates were expected to be destroyed by the water hydration or the decrease of matric suction. As a result, a fine matrix structure was expected to be formed after compaction, leading to a uni-modal pore-size distribution.

At the optimum water content $w_{opt-f} = 13.7\%$, the matric suction inside the fine aggregates was normally lower than that at $w_1 = 11\%$, but high enough to keep certain mechanical resistance of the aggregates. In other words, the aggregates at $w_{opt-f} = 13.7\%$ were expected to be more deformable than those at $w_1 = 11\%$. As a result, under the effect of further compaction, less large pores were produced in the case of $w_{opt-f} = 13.7\%$. When drying from $w_{opt-f} = 13.7\%$ to $w_1 = 11\%$, the matric suction was increased and some shrinkage was expected, enlarging the large pores a little. By contrast, when wetting from $w_{opt-f} = 13.7\%$ to $w_2 = 16\%$, the matric suction was decreased and some swelling was expected, decreasing the large pores a little. Even though some microstructure changes could occur during drying or wetting, it appeared that the effects of drying or wetting were much less significant than those of the remolded water content (see Figs. 12-13).

318 Shear strength of soil mixture and microstructure of fine soils

The results obtained from monotonic triaxial test indicated that the shear strength was different between Test 1 and Test 2 at $f_v = 10\%$ and $w_1 = 11\%$, with two different sample preparation approaches. On the contrary, no marked difference of shear strength was observed between Test 3 and Test 4 at $f_v = 10\%$ and $w_2 = 16\%$, even though the sample preparation approaches were also different. Moreover, quite similar shear strength was identified for Test 5 and Test 6 and for Test 7 and Test 8 at $f_v = 35\%$, whatever the water content values (dry side or wet side).

Wang et al. (2018a) showed that at $f_v = 10\%$ (smaller than the characteristic value f_{v-cha} $\approx 27\%$), the fine/coarse soil mixture was characterized by a fine matrix macrostructure with coarse grains floating in it. By contrast, at $f_v = 35\%$ (larger than $f_{v-cha} \approx 27\%$), the mixture was characterized by a coarse grain skeleton microstructure. As a consequence, the shear strength of Test 1 to Test 4 at $f_v = 10\%$ was governed by the fine soils. In that case, the changes of microstructure of fine soils with compaction water content greatly affected the overall mechanical behaviours. On the dry side, bi-modal porosity existed in the samples

(Test 1 and Test 2 in Fig. 12(b₁)), corresponding to the micro-pores within aggregates (intra-333 aggregate pores) and the macro-pores between aggregates (inter-aggregate pores). In that 334 case, the inter-aggregate pores played an important role in the structure of fine soils and the 335 336 assembly of aggregates governed the soil stiffness. Since the quantity of inter-aggregate pores for Test 2 was much larger than that of Test 1 (Fig. 12 (b₁)), less pronounced peak 337 deviator stress was identified for Test 2 ($q_{max} = 230$ kPa) as compared to Test 1 ($q_{max} = 397$ 338 339 kPa) in Fig. 7. The similar observation was made by Zhang et al. (2017) on the stiffness of fine soils with different remolding water contents: the inter-aggregate pores dominated the 340 soil microstructure on the dry side of Proctor optimum. With the increase of water content, 341 the increase of inter-aggregate contact surface gave rise to the increase of maximum shear 342 343 modulus G_{max} or soil stiffness. Vanapalli et al. (1996a, 1996b) also found the effect of interaggregate contact surface on unsaturated shear strength of compacted glacier till. The results 344 345 showed that for a given matrix suction, the specimens prepared at higher water content have larger shear strength. In addition, it has been reported by several investigators that the 346 unsaturated shear strength and soil-water retention curves were dependent on soil 347 microstructure which was in turn dependent on the remolding water content (Delage et al. 348 349 1996; Vanapalli et al. 1996a, 1996b; Birle et al. 2008).

By contrast, on the wet side ($w_2 = 16\%$), all aggregates were destroyed and a uni-modal porosity was usually observed (Test 3 and Test 4 in Fig. 12(b₂)). Thus, quite similar global mechanical behaviours were expected (Fig. 8).

When the value of f_v became 35%, higher than $f_{v-cha} \approx 27\%$, the soil microstructure was rather characterised by a coarse grain skeleton. Thus, the mechanical responses in Test 5 to 17

Test 8 at $f_v = 35\%$ were expected to be governed by the coarse grains skeleton (Figs. 9-10), whatever the microstructure of fines – bi-modal for Test 5 and Test 6 at $w_1 = 11\%$ (Figs. $13(a_1) - (b_1)$) and uni-modal for Test 7 and Test 8 at $w_2 = 16\%$ (Figs. $13(a_2) - (b_2)$). Indeed, the same shear behaviours were observed from Test 5 and Test 6 at $w_1 = 11\%$ shown in Fig. 9, and the same shear behaviours were observed from Test 7 and Test 8 at $w_2 = 16\%$ shown in Fig. 10.

361 Distribution of fine soils

Comparison of the PSD curves between Test 6 and Test 6' at $f_v = 35\%$ (Figs. 13(a₁) - (b₁)) 362 showed that they were not the same, even though both were of bi-modal nature. For further 363 analysis, the PSD curve of Test 2 at $f_v = 10\%$ was put together with those of Test 6 and Test 364 6' at $f_v = 35\%$ in Figs. 14(a) - (b). It appeared that the PSD curve of Test 6' was characterised 365 by a larger value of intruded mercury void ratio ($e_{\rm M} = 0.72$) and a larger quantity of macro-366 367 pores, as compared with that of Test 6. The quantity of macro-pores of Test 2 was between those of Test 6 and Test 6'. This suggested two categories of fine soils in the coarse grains 368 skeleton structure ($f_v = 35\%$), namely dense fine soils in-between coarse grains (Test 6) and 369 loose fine soils in macro-pores among grains (Test 6'). On the contrary, in the case of fine 370 371 matrix macrostructure ($f_v = 10\%$), fine soils were relatively uniformly distributed.

At $f_v = 10\%$, the inter-particle forces were expected to be transmitted in the fine matrix, leading to a relatively uniform void ratio of fines (Test 2, Fig. 14). The situation was different at $f_v = 35\%$, with two categories of fine soils. The dense fine soils located inbetween coarse grains were compressed when the inter-particle forces were transmitted along the coarse grains skeleton, leading to a smaller void ratio and a smaller macro-pores

377	volume of fine soils (Test 6, Fig. 14). By contrast, the loose fine soils surrounded by coarse
378	grains were less compressed, giving rise to a larger void ratio and a larger macro-pores
379	volume of fine soils (Test 6', Fig. 14).

The results showed that the micro-pores of samples compacted dry of optimum were almost unaffected by the compaction efforts, while the macro-pores were strongly dependent on the compaction efforts. This was consistent with the observation by Miao et al. (2007) who studied the microstructure of expansive soil with varying dry densities by mercury intrusion tests: with the increase of dry density (compaction efforts), the volume of micropores remained constant, while that of macro-pores significantly decreased.

Despite the existence of two categories of fine soil at high $f_v = 35\%$, the overall mechanical behaviour was governed by the coarse grain skeleton. In other words, the variability of void ratio of fine soils has no effect on the overall mechanical behaviour of fine/coarse soil mixture in that case.

390

391 CONCLUSIONS

For the fine/coarse soil mixture, two sample preparation approaches were adopted: the first approach was to compact the fine/coarse soil mixture at the optimum water content of fines w_{opt-f_5} then dry or wet the sample to reach the target water content w_f ($w_1 = 11\%$ on the dry side or $w_2 = 16\%$ on the wet side). The second approach was to directly compact the fine/coarse soil mixture at the target water content w_f . Through monotonic triaxial tests and mercury intrusion porosimetry observation, the effect of microstructure of fine soils on the overall mechanical behaviours of the soil mixture was evidenced.

As expected, a bi-modal microstructure of fine soils was identified on the dry side and a 399 400 uni-modal microstructure on the wet side, in agreement with the findings of Delage et al. (1996). According to the studies by Wang et al. (2017, 2018a, 2018b), at $f_v = 10\%$, the soil 401 mixture was characterized by a fine matrix macrostructure with coarse grains floating in it, 402 while at $f_v = 35\%$, a coarse grains skeleton was formed. It was observed that in the former 403 there was a strong effect of microstructure of fine soils on the overall mechanical behaviour 404 405 of the fine/coarse soil mixture, while in the latter case the effect of microstructure of fine soils became quite limited. Moreover, it was found that at $f_v = 35\%$, the microstructures of 406 fine soil were not uniform, with dense fines in-between coarse grains and loose fines 407 surrounded by coarse grains. 408

409 Therefore, to minimize the effect of microstructure of fine soils on the overall mechanical behaviour of soil mixture during sample preparation, at low f_v with the 410 macrostructure defined by fine matrix, only the first sample preparation approach can be 411 412 adopted for the dry side but the two approaches can be adopted for the wet side. On the contrary, at high f_v with the microstructure defined by coarse grains skeleton, the two sample 413 preparation approaches can be adopted, whatever the remolded water content. However, this 414 conclusion is valid only when the mechanical behaviour is addressed. It is anticipated that 415 the hydraulic behaviour must be significantly different between dry and wet samples, 416 whatever the f_v values, because of the different microstructures created while compacting at 417 418 different water contents.

419	It is worth noting that to some extent the obtained results can be helpful in evaluating
420	the effect of the formation process on the global mechanical behavior for the interlayer soil
421	or the fouled ballast.
422	
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- 425

426 NOTATIONS

е	global void ratio of fine soils
$e_{\rm M}$	intruded mercury void ratio
E_0	initial modulus
$f_{ m v}$	volumetric coarse grain content
$G_{\rm s}$	specific gravity
kc	slope of volume change curve in the contractancy phase
$k_{\scriptscriptstyle \mathrm{D}}$	slope of volume change curve in the dilatancy phase
q	deviator stress
$q_{ m max}$	peak deviator stress
<i>t</i> 90	time for 90% consolidation
Wopt-f	optimum water content of fine soils
w_{f}	water content of fine soils
w_1	water content of fine soils on the dry side
<i>W</i> ₂	water content of fine soils on the wet side

	\mathcal{E}_{v}	volumetric strain
	$ ho_{ m d}$	dry density of sample
	$ ho_{ m dmax-f}$	maximum dry density of fine soils
	σ_3	confining pressure
	ν	Poisson's ratio
	Ψ	dilatancy angle
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axial strain

 ε_{a}

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LIST OF TABLES

- Suction and water content measured at different equilibration times for fine soils Table 1.
- Table 2.
- Soil properties of samples tested Mechanical parameter from triaxial tests Table 3.

LIST OF FIGURES

Fig. 1.	Grain size distribution curves of fine soils (modified from Wang et al. 2018a)
Fig. 2.	Grain size distribution curves of micro-ballast and ballast (modified from
-	Wang et al. 2018a)
Fig. 3.	Photographs of reconstituted fine soil and micro-ballast
Fig. 4.	Plasticity of fine soils (modified from Wang et al. 2018a)
Fig. 5.	Fine soil states defined in the two sample preparation approaches
Fig. 6.	Photographs of samples compacted at $w_{opt-f} = 13.7\%$ and under various coarse grain contents
Fig. 7.	Triaxial test results of samples at $f_v = 10\%$ on the dry side ($w_1 = 11\%$):
	(a) stress-strain curves; (b) volumetric strain- axial strain curves
F1g. 8.	Triaxial test results of samples at $f_v = 10\%$ on the wet side ($w_2 = 16\%$):
	(a) stress-strain curves; (b) volumetric strain- axial strain curves
Fig. 9.	Triaxial test results of samples at $f_v = 35\%$ on the dry side ($w_1 = 11\%$):
	(a) stress-strain curves; (b) volumetric strain- axial strain curves
Fig. 10.	Triaxial test results of samples at $f_v = 35\%$ on the wet side ($w_2 = 16\%$):
	(a) stress-strain curves; (b) volumetric strain- axial strain curves
Fig. 11.	Determination of Poisson's ratio and dilatancy angle
Fig. 12.	Pore size distribution of fine soils for samples at $f_v = 10\%$: (a ₁) - (b ₁) on the dry
	side $(w_1 = 11\%)$; $(a_2) - (b_2)$ on the wet side $(w_2 = 16\%)$
Fig. 13.	Pore size distribution of fine soils for samples at $f_v = 35\%$: (a ₁) - (b ₁) on the dry
	side $(w_1 = 11\%)$; $(a_2) - (b_2)$ on the wet side $(w_2 = 16\%)$
Fig. 14.	Comparison of pore size distribution of fine soils for samples at $f_v = 10\%$ and $f_v = 35\%$

529

Position	Suction (MPa)	Water content (%)	Suction (MPa)	Water content (%)
	А	.fter 6h	After 7h	
center	0.33	12.7	0.32	12.9
1/2 r	0.24	13.5	0.35	12.8
r	0.46	13.7	0.33	13.1

Table 1. Suction and water content measured at different equilibration times for fine soils

Table 2. Soil properties of samples tested

Test	Sample preparation approach	fv (%)	Target ^{Wf} (%)	Target Sr (%)	Target $ ho_{dmax-f}$ (Mg/m ³)	Measured ^{Wf} (%)	Measured $ ho_{dmax-f}$ (Mg/m ³)	Sample $ ho_{ m d}$ (Mg/m ³)
1	first		11	62		11.1	1.81	1.90
1'	first		11	62		11.0	1.82	1.90
2	second		11	62		11.3	1.82	1.91
2'	second	10	11	62		11.1	1.82	1.91
3	first		16	91		15.8	1.82	1.90
3'	first		16	91		15.7	1.82	1.90
4	second		16	91	1.82	15.7	1.82	1.91
5	first		11	62		10.8	1.80	2.10
5'	first		11	62		10.9	1.80	2.09
6	second	25	11	62		11.1	1.80	2.10
7	first	35	16	91		15.8	1.80	2.10
7'	first		16	91		15.9	1.80	2.10
8	second		16	91		15.8	1.80	2.10

Note: f_v represents the ratio of volumetric coarse grain content to the total volume of the sample (Wang 2018). w_f and ρ_{dmax-f} represent the water content and the maximum dry density of fine soils, respectively. ρ_d represents the dry density of fine/coarse soil mixture sample. S_r represents the degree of saturation of fine soil, which is also the degree of saturation of sample.

Mechanical	$f_{\rm v} = 10\% (w_1 = 11\%)$			$f_v = 10\% (w_2 = 16\%)$		$f_v = 35\% (w_1 = 11\%)$			$f_v = 35\% (w_2 = 16\%)$				
parameter	Test 1	Test 1'	Test 2	Test 2'	Test 3	Test 3'	Test 4	Test 5	Test 5'	Test 6	Test 7	Test 7'	Test 8
$q_{\rm max}$ (kPa)	397	427	230	284	132	135	115	459	451	490	242	230	225
E_0 (MPa)	27.5	31.4	20.1	22.5	5.1	5.7	4.5	40.4	40.4	41.9	9.9	9.9	9.8
v	0.23	0.23	0.24	0.24	0.34	0.33	0.33	0.23	0.23	0.22	0.34	0.32	0.32
ψ (degree)	8.05	8.63	4.01	5.74	/	/	/	17.46	18.06	16.26	5.34	5.22	4.76

Table 3. Mechanical parameter from triaxial tests