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Imaging non-Brownian particle suspensions with X-ray
tomography:
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suspensions
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Abstract

A key element in the understanding of the rheological behaviour of suspensions is their microstructure. Indeed, the spatial distribution of particles is known to depend on flow history in suspensions, which has an impact on their macroscopic properties. These micro-macro couplings appeal for the development of experimental tools allowing for the rheological characterization of a suspension and the imaging of particles. In this paper, we present the technique we developed to image in three dimensions the microstructure of suspensions of non-Brownian particles, using X-ray computed tomography and sub-voxel identification of particle centers. We also give examples of the information we can get in the case of Newtonian and visco-plastic suspensions, referring to Newtonian and visco-plastic suspending fluid. We compute three dimensional pair distribution functions and show that it is possible to get a nearly isotropic microstructure after mixing. Under shear, this microstructure becomes anisotropic in the shear plane (velocity-velocity gradient plane), whereas it is almost isotropic in the two other planes (velocity-vorticity and velocity) gradient-vorticity planes). When changing the plane of shear (from a squeeze flow to a rotation flow), the microstructure reorganizes to follow this change of shear plane. It is known that for Newtonian suspensions the anisotropy is independent on the shear rate; we show here that for a visco-plastic suspension it depends on it. Finally, we study the structuration close to boundaries and we evidence some particle alignment along both solid surfaces and, more surprisingly, along free interfaces.

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19 I. INTRODUCTION

Many flowing materials encountered in nature (landslides, debris or lava flows, ...) or 20 ²¹ raw materials produced in industry (concrete, batter, ...) are mixtures of dispersed solids in ²² a liquid. These systems are composed of a wide range of materials of various sizes, which ²³ makes them complex to understand. In order to predict the behaviour and optimize the use ²⁴ of these suspensions, a useful step is to identify model systems capable of reproducing the ²⁵ phenomenology of interest and to understand the rheology of controlled suspensions. When ²⁶ length scales between the coarser and the finer dispersed particles of a suspension are well 27 separated, a possible model system is a visco-plastic suspension of solid particles, referring to ²⁸ a visco-plastic suspending fluid, i.e. of nonlinear viscosity with a yield stress. Indeed, from a ²⁹ rheological point of view, a fresh concrete can be considered as coarse particles (sand, gravel) ³⁰ suspended in a visco-plastic fluid (cement paste) [1, 2]. Even more simply, one can consider ³¹ a Newtonian suspension of solid particles as a model system, referring to a Newtonian ³² suspending fluid [3]. A lot can indeed be learnt from such materials: studying first the 33 interactions of multiple particles in a linear (Newtonian) fluid is crucial to understand their ³⁴ interaction in a nonlinear medium [4, 5]. This knowledge can then be applied to materials ³⁵ closer to applications such as cementitious materials [2, 6].

A key element in the understanding of the rheological behaviour of suspensions is their microstructure [7, 8]. Indeed, the spatial distribution of particles in suspensions is known to depend on the flow history – an anisotropic distribution is induced by shear –, which has an impact on their properties [7, 9–14] – an anisotropic microstructure is at the origin of normal stress differences and of viscosity variations during transient regimes. These micro-macro couplings between microstructure and flow appeal for the development of experimental and numerical tools allowing for the characterization of the rheology of a suspension and the imaging of its microstructure. A lot of numerical studies used Stokesian dynamics equations [8, 15–18]. The existing experimental techniques efficient for non-Brownian suspensions are all based on optics. Non-Brownian particles are indeed too large to use scattering techniques such as X-ray scattering or coherent diffraction imaging. For non transparent particles in a transparent fluid, it is nevertheless possible to image the microstructure only near the free surface [10] or near a transparent boundary. As we will demonstrate here, the proximity of a boundary (a solid wall or a free interface) influences strongly the microstructure and makes ⁵⁰ it different from the one in the bulk. The bulk microstructure can be obtained only for ⁵¹ specific suspensions, where particles and the fluid have the same optical index; a laser sheet ⁵² can then be used to light a plane embedding a fluorescent stain so as to visualize and identify ⁵³ particles in two dimensions (2D) [11, 12]. Obtaining a three dimensional microstructure ⁵⁴ then implies to displace the position of the laser sheet. Confocal microscopy can also be used ⁵⁵ for micron-sized particles [18, 19], submitted to Brownian diffusion, that is in competition ⁵⁶ with shear flow, quantified by the Peclet number (being the ratio of hydrodynamic over ⁵⁷ thermal forces). Here we choose to use non intrusive X-ray techniques as a promising tool ⁵⁸ to image in the bulk suspensions in three dimensions (3D).

In this paper, we present the technique we developed to image in 3D the microstructure of suspensions of non-Brownian particles, using X-ray computed tomography (CT) and then identifying by image analysis the particle centers with a sub-voxel resolution. All the details to duplicate our technique are given. We give examples of the information we can get in the case of Newtonian and visco-plastic suspensions. We compute 3D pair distribution functions (pdf) and show that it is possible to get a nearly isotropic microstructure after mixing. Under shear, this microstructure becomes anisotropic in the shear plane (velocity-velocity gradient plane), whereas it is nearly isotropic in the two other planes (velocity-vorticity and velocity or gradient-vorticity planes). When changing the plane of shear (from a squeeze flow to a rotation flow), the microstructure reorganizes to follow this change of shear plane. While it is known that for Newtonian suspensions the anisotropy is independent on the shear rate, we show that for a visco-plastic suspension it depends on it. Finally, we study the structuration close to boundaries and we evidence particle alignment along both solid surfaces and more z surprisingly along free interfaces.

In Sec II, we present the principles of our study and we provide the details on the studied r4 suspensions and the set-up. Sec III is devoted to the X-ray tomography technique and to the r5 method we developed to identify particles center and compute pair distribution functions. r6 In Sec IV, we present various examples of the microstructure of Newtonian and visco-plastic r7 suspensions.



FIG. 1. X-ray computed micro-tomography set-up (a and b) and dedicated parallel plates set-up (c). The sketch (a) shows the X-ray source (in white), the imaging device (in green), the rotation (in red) and translation (in blue) stages and the parallel plates set-up (in yellow).

78 II. MATERIALS AND METHODS

⁷⁹ A. Goals and general principles

Our goal is to get enough information at the microstructure scale to guide developments of micro-mechanical models for complex suspensions rheology. Thus, we need to image particles in a flow cell and to characterize their spatial distribution for various flow histories. Our system made of a suspension in a rheometrical set-up should allow for the investigation from small to large space scales, from the length of the dispersed particles to the whole suspension. The flow cell should be large enough to be representative of a macroscopic shear flow, to ensure that the material exhibits a bulk behaviour not influenced by finite size or non local effects [20], and to get enough statistics for studying the microstructure. This leads us to choose a rheometer equipped with a parallel plates geometry (Fig. 1c). In the same time as doing rheology, we want to image the microstructure in 3D, even in the case of non matched optical index materials. This leads us to use X-ray CT imaging, which is efficient for many suspensions and geometries, as long as there is enough X-ray absorption contrast between particles and the fluid.

The sample to image is placed on a rotating stage between an X-ray source and a 2D ⁹⁴ imaging device (Fig. 1), which monitors the transmission of X-rays through the sample. In ⁹⁵ our case, the imaging device was a PaxScan2520V flat panel detector from Varian, made of ⁹⁶ a CSI scintillator and a matrix of 1920x1536 pixels (among which 1840x1456 are effective), ⁹⁷ with a pixel width of 127 μ m. This provides a 2D radiograph, accounting for the total

⁹⁸ absorption along linear paths through the sample. A series of 2D radiographs for different ⁹⁹ rotation angles of the sample (typically over 360° in a lab X-ray CT device) then allows for $_{100}$ the reconstruction of the 3D map of absorption coefficients [21–23]. If particles and the fluid do not have the same absorption coefficient, we can finally achieve to detect the particles. 101 This map is discretized over elementary volumes called voxels (i.e. volumic pixels). The 102 achievable minimum voxel size is given by the ratio of the size of the imaged sample over 103 the number of pixels in the detector width. The typical width of the CCD detectors used 104 for X-ray CT is about 2000 pixels. Noting D, the diameter of the parallel plates geometry, 105 the minimum possible voxel size is D/2000. To identify precisely the particles center, their 106 diameter d should be at least 10 voxels, i.e. $d \gtrsim D/200$. The gap size H between the plates 107 ¹⁰⁸ in the parallel plates geometry should contain at least 10 particles to avoid some finite size 109 effects, i.e. $H \gtrsim D/20$, which is compatible with the study here but limits the possible 110 aspect ratios diameter/gap of the geometry to $D/H \lesssim 20$. We will show later that our ¹¹¹ home-made algorithms allow us to refine particle centers positions at a sub-voxel resolution of an order of d/100, that ultimately allows for a fine characterization of the microstructure. 112 Here (Fig. 2a), the diameter of the parallel plates geometry id D = 2cm, the gap of the 113 geometry is H = 2mm, the size of particles d is between 100 μ m and 200 μ m, the size of 114 voxels is 12μ m and the final accuracy on the particles centers in most cases presented here 115 ¹¹⁶ is $6\mu m$, but it can be decreased down to $1\mu m$ if necessary.

X-ray CT imaging may demand a non negligible time for scanning. The time for one scan 117 ¹¹⁸ depends of the X-ray set-up, the suspension properties and the chosen spatial resolution (Xray flux, number of radiographs, time exposure, ...). With our X-ray CT device and the 119 chosen spatial resolution, the whole sample can be scanned in 20 minutes but with a poor 120 signal-to-noise ratio. The results presented here are obtained from 1 hour-scan in order to 121 enhance the image quality. During the time of a scan, particles must not move within the 122 suspending fluid (i.e. displacement less than 1 voxel or even less, if subvoxel accuracy is 123 expected). This leads us to use first a visco-plastic fluid as a suspending fluid ensuring that 124 particles do not move as long as stresses are smaller than the yield stress. Then we apply to 125 our suspension a given shear history, then stop the flow and image the material at rest with 126 ¹²⁷ a frozen structure, which is supposed to be close to the structure under flow. The underlying ¹²⁸ hypothesis is that relaxation of the microstructure at rest is negligible. This flow-arresting ¹²⁹ technique was already used before for Brownian suspensions [18]. In a second time, we



FIG. 2. (a) Scheme of the parallel plates set-up: D and H are the plates diameter and gap, d is the particles diameter, Ω and ϑ are the rotational and translational velocities of the top plate. (b) Schemes of the rotational and squeeze shear flows: the suspension velocity $u_{\theta}(r, z)$ and $u_r(r, z)$ are aligned with the azimuthal and radial directions respectively. (c) A picture processed from X-ray slices showing the rough surface with grooves of the set-up's plates.

¹³⁰ succeed to use a Newtonian suspension with density-matched particles and fluid, to avoid ¹³¹ any buoyancy effects at rest. In principe, various types of suspensions may be imaged and ¹³² studied with our technique, as soon as particles or suspended objects do not move during the ¹³³ time of a X-ray scan. For particles as small as a few μm , Brownian fluctuations may call for ¹³⁴ even quicker X-ray micro-tomograph (e.g. Synchrotron source). In terms of concentration ¹³⁵ of particles, we have successfully image in 3D suspensions at solid fractions as high as 50% ¹³⁶ and it should be possible to go even higher.

TABLE I. Properties of particles and fluids used for the Newtonian and the visco-plastic suspensions: average diameter d of particles, viscosity η of the Newtonian fluid, elastic shear modulus G', yield stress τ_y and consistency K of the visco-plastic fluid and density ρ of the fluid and density-matched particles.

PMMA	Newtonian	Density
$d(\mu { m m})$	η (Pa.s)	ρ
170 ± 12	1.3	1.19

PS		Yield st	ress	Density
$d(\mu { m m})$	$G'(\mathrm{Pa})$	τ_y (Pa)	$K(\mathrm{Pa.s}^{0.5})$	ρ
$\boxed{138\pm8}$	250	26	5.1	1.05

137 B. Suspensions of non-Brownian particles

Two suspensions are studied here (Table I): one is composed of poly(methyl methacry-139 late) (PMMA) spheres in a Newtonian fluid and the other is composed of polystyrene 140 (PS) spheres in a visco-plastic fluid. In both cases, particles and suspending fluids are 141 density-matched to avoid any buoyancy effects. The PMMA particles average diameter 142 is $170\mu \text{m}\pm 12\mu \text{m}$ and the PS particles average diameter is $138\mu \text{m}\pm 8\mu \text{m}$. These diameters 143 were measured from optical pictures of bead samples. With such a size, particles are non-144 Brownian and supposed to be non-colloidal. For all of experiments presented in this work, 145 the solid fraction ϕ of the suspensions was observed to be uniform within our rheological 146 set-up.

The Newtonian suspending fluid is an acrylic double matching liquid from Cargille Lab. 148 Its density is 1.19 and its viscosity 1300 mPa.s at 25°C. The natural contrast of X-ray 149 absorption between particles and the fluid is sufficient to separate them in final X-ray CT 150 images.

The visco-plastic fluid, of density 1.05, is a concentrated emulsion of aqueous drops 151 dispersed at a 77.5% volume fraction (volume of dispersed phase over total volume) in a 152 continuous oily phase. Surfactant SPAN80 is added in dodecane oil at 7.5% in mass (SPAN80) 153 nass over dodecane mass) and iodine sodium salt is added in water at 15% in mass (NaI 154 mass over H_2O mass) to stabilize the emulsion and enhance contrast for X-ray imaging. The droplets size is of order of $1\mu m$, much smaller than the particles size. This ensures that the 156 emulsion is seen as a continuous material – a visco-plastic fluid – by the particles [2, 4, 5]. 157 The behaviour of the visco-plastic fluid is well described by a Herschel-Bulkley law, relating 158 ¹⁵⁹ the shear stress τ to the shear rate $\dot{\gamma}$, with $\tau_y = 26$ Pa and K = 5.1Pa.s^{0.5}:

$$\tau = \tau_y + K \dot{\gamma}^{0.5}, \text{ if } \tau \ge \tau_y, \tag{1}$$

valid in the steady flow regime, i.e. for stresses larger than the yield stress τ_y . The elastic 161 contribution to its behaviour is accounted for by the elastic shear modulus G' = 250Pa.

¹⁶² More details on the rheology of both background (Newtonian and visco-plastic) fluids, ¹⁶³ with and without particles, in [5] and [24] respectively.



FIG. 3. X-ray radiograph corresponding to the transmitted intensity of X-rays through the sample (the visco-plastic suspension) along one linear path (a), reconstructed horizontal slice encoding for X-ray absorption of voxels in the shear cell at a solid fraction $\phi \simeq 35\%$ (b) and zoom of this slice (c) corresponding to the white rectangle drawn in (b). The scale bar drawn in (c) is 1mm long.

¹⁶⁴ C. X-ray microtomography

In this study, we used the X-ray microtomography device of Laboratoire Navier, made 165 up of an Ultratom scanner designed and assembled by RX Solutions (Annecy, France) on 166 the basis of the specific requests of Laboratoire Navier. Using the commercial software Xact 167 developed by this company, based on the filtered retroprojection algorithm adapted to cone-168 beam geometry [25], 3D images encoding for the X-ray absorption field are reconstructed 169 ¹⁷⁰ from the recorded 2D radiographs. Consistently with the definition of the final 3D images, 171 1440 radiographs have been recorded over 360°. Note that for each rotation angle, 6 radio- $_{172}$ graphs (with an exposure time for one radiograph of 1/3s) have been averaged to improve $_{173}$ the signal to noise ratio. The final 3D images had a resolution of 12μ m and a definition of 1840x1840x170 voxels. 174

One of the advantages of this technique is that the spatial resolution can be isotropic, contractive trary to other scanning techniques, such as confocal microscopy, laser scanning or refractive index matched scanning [12, 26–29]. This allows to get information on the microstructure with the same accuracy in all planes. Figure 3 shows one example of a 2D radiograph of the ivisco-plastic suspension confined between the two parallel plates and 12 μ m-thick horizontal slices of the reconstructed 3D image for a solid fraction $\phi \simeq 35\%$.

¹⁸¹ D. Dedicated rheological set-up

The suspension is sheared at the macroscopic scale in a parallel plates geometry (Fig. 2a) of diameter D = 2cm and gap H = 2mm (aspect ratio D/H = 10), controlled by a rheometer (Kinexus, Malvern). The plates of the shear cell (Fig. 2c) are made rough to prevent slipping of the suspension at solid boundaries. They have been treated as follow: each PMMA plate was roughened thanks to sand-paper of roughness size 150μ m, then a grid pattern of grooves was imprinted thanks to a file with an edge (triangular lime). In the following, we will compare some results with smooth PMMA plates and roughened PMMA plates.

To image a sample in 3D, 2D radiographs have to be recorded for many different view 189 angles, which means that X-rays have to be allowed to propagate through the sample for 190 all directions nearly perpendicular to the rotation axis, which would not be possible with 191 a standard rheometer (its body would block X-rays when placed between the source and 192 ¹⁹³ the detector). This leads us to build a dedicated parallel plates set-up, made of PMMA to ensure a low X-ray absorption by the set-up (Fig. 1c). This set-up can be inserted in the 194 ¹⁹⁵ rheometer for shearing the material and characterizing its rheological response. After a given ¹⁹⁶ shear history in the rheometer, it can then be blocked thanks to a chuck, removed from the ¹⁹⁷ rheometer and carefully moved (to avoid any disturbance) to the X-ray CT set-up, where it ¹⁹⁸ is put on the rotating stage for imaging. During the whole duration of X-ray imaging, the parallel plates set-up is blocked. We checked that our ex-situ experiments (moved from the 199 rheometer to the X-ray CT set-up) lead to the same results as in-situ ones (for which both 200 shear and imaging are on the spot). 201

In a parallel plates geometry, when rotation is imposed to the top plate at a rate Ω ²⁰³ while keeping fixed the bottom plate (Fig. 2b), the force balance equation and boundary ²⁰⁴ conditions (no slip at the two plates) predict a simple shear of the fluid in the orthoradial ²⁰⁵ plane (θz), the single non-zero value of the shear rate tensor being:

$$\dot{\gamma}(r) = 2d_{z\theta}(r) = \Omega r/H,\tag{2}$$

²⁰⁶ with an azimuthal velocity:

$$u_{\theta}(r,z) = \Omega z r / H, \tag{3}$$

 $_{207}(r, \theta, z)$ being the cylindrical coordinates [30]. The rotational shear is not homogeneous but $_{208}$ depends linearly on the radial direction r. This analysis holds not only for Newtonian fluids, ²⁰⁹ but for complex fluids too.

In the same geometry of parallel plates, a squeeze flow can be imposed by translating vertically one plate at a velocity ϑ (Fig. 2b). It can be approximated by a simple shear flow in the radial plane (rz), in the case of a large aspect ratio D/H and of no slip at solid boundaries [30–32]. In this case, the shear rate $\dot{\gamma}(r,z) = 2d_{zr}(r,z)$ is inhomogeneous and a priori unknown: it depends on the rheology of the fluid of interest. Nevertheless, a convenient approximation of the maximal shear rate, valid for a Newtonian fluid in the lubrication approximation, is:

$$\dot{\gamma} = 3D\vartheta/(2H^2). \tag{4}$$

²¹⁷ Note that by symmetry, the shear has a different sign in the upper and lower part of the ²¹⁸ suspension through the central surface at z = 0.

In order to shear the material in a parallel plates geometry, it is first poured on the plate, then it is squeezed by the top plate to reach the required gap. So even if the interest is in a rotational shear, the material generally experiences first a squeeze flow during the loading of the fluid in the geometry, which might affect its initial state. That is why in the following, we will investigate the impact of both flows on the suspension microstructure.

224 III. IMAGE ANALYSIS

An accurate identification of particle centers from the obtained 3D images is crucial for the computation of pair vectors and pair distribution functions to characterize the microstructure for the suspension. Thus, we choose to develop home-made algorithms to be able to identify particles center at a sub-voxel resolution.

In all the text, the 3D images I we work with are fields of absorption coefficients encoded as intensity levels without unit measurement. In practice, 16 bits images have been used (grey levels between 0 and 2^{16} -1).

Figure 4 shows the typical greylevel profile of a particle: grey levels of all voxels in the an eighborhood of a particle are plotted against the distance r to the voxel considered to be the voxel considered to be the considered. Assuming the density of the particles to be uniform, one would have expected a Heaviside-like shape for such plots, with a uniform grey level for r lower than the particle radius (of the order of 6 voxels), corresponding to the absorption coefficient of PMMA or PS, and another (larger) uniform grey level for larger r, corresponding to the absorption of



FIG. 4. Absorption levels (without unit measurement, included between 0 and $2^{16} - 1$) of voxels over one particle and its close neighbourhood in the visco-plastic suspension at a solid fraction $\phi \simeq 40\%$, as a function of the distance r to its center, from the raw and filtered images I (a) and I_f (b)

238 the fluid.

Actual profiles first differ from ideal profiles because of natural random image noise, which cannot be avoided, especially if fast imaging conditions are required. Such fluctuations are indeed observed near r = 0, up to a distance of about 2 to 3 voxels, where grey levels are essentially uniform on average but fluctuate randomly.

The second discrepancy with respect to the ideal situation takes the form of a gradual 243 $_{244}$ increase of the average grey levels for r varying from about 3 to 7 voxels. While there are still fluctuations associated to natural image noise, the smooth progressive increase of 245 the average grey level is due to the limited spatial resolution of the CT imaging device. 246 Indeed the grey level of a given voxel in the reconstructed image should be considered as 247 a spatial convolution of the physical absorption coefficient of the material (relative to the 248 spectrum of the polychromatic X-ray beam) with some kernel of small finite size. This 249 kernel characterizes the resolving power of the imaging system. For CT imaging systems, 250 it is sensitive to various parameters, such as the finite spot size of the X-ray source (which 251 can be evaluated to be about 8 μ m for our imaging conditions), diffusion effects of the 252 ²⁵³ scintillator, fill factor of the pixel matrix, blurring effects of electronic device,... A more ²⁵⁴ detailed discussion can be found in [33]. In the present setup, and considering the grev level ²⁵⁵ profile presented in figure 4, the radius of this kernel is likely to be of the order of 2 to 3

TABLE II. Values of the parameters ℓ_{noise} , r_{neigh} , r_{min} and r_{sym} used for image analyses, with d, the diameter of particles

ℓ_{noise}	r_{neigh}	r_{min}	r_{sym}
1 voxel	~ 7 voxels	~ 6 voxels	~ 7 voxels
$\sim d/10$	0.6d	0.5d	0.6d
$\sim 12 \mu m$	$\sim 83 \mu m$	$\sim 69 \mu m$	$\sim 83 \mu m$

²⁵⁶ voxels, which explains that the sharp theoretical particle-matrix interface is degraded into ²⁵⁷ a smooth interface with a thickness of about 5 voxels.

A third discrepancy is for r larger than 7 voxels, where the profile seems to tend on average to a uniform grey level, expected to be related to the absorption coefficient of the fluid, but with much larger fluctuations than within the particles. This might be due to other neighbor particles: the voxels that are close to the latter will exhibit a lower grey level than those further away.

In the following, we will finally take advantage of these (slightly) inhomogeneous grey level profiles of particles in order to determine accurately their position.

Below we describe the successive steps. First, we detect approximately particle centers as the local minimum absorption and we get rid of false and multiple detections. Second, we refine particle center positions at a sub-voxel resolution by using the symmetry of the increasing absorption around the center. Finally, we explain how we compute pair distribution functions.

270 A. Detection of particles

We process the 3D images with 3D morphological operations within Matlab. We use as process the 3D images with 3D morphological operations within Matlab. We use as whose values are not severely chosen, and we introduce as few as possible tunable parameters, whose values are not severely chosen, so that our method depends only slightly on the value process and is efficient for various solid fractions without changing the value of any parameter.

First, we smooth the raw 3D image I by filtering high spatial frequency noise with a



FIG. 5. Two dimensional (a, b) and three dimensional (c, d) images of the visco-plastic suspension of length about ~ 1cm at a solid fraction $\phi \simeq 35\%$: raw images I (a, c) and filtered images I_f (b, d)

277 Gaussian filter of characteristic size $\ell_{noise} = 1$ voxel: $I_f = f * I$ with

$$f(x) = \exp\left(-\left(\frac{x}{2\ell_{noise}}\right)^2\right) / \int_{-\infty}^{\infty} \exp\left(-\left(\frac{x}{2\ell_{noise}}\right)^2\right) dx,\tag{5}$$

where the symbol * refers to the convolution operator: $(f * I)(x_0) = \int_{-\infty}^{\infty} f(x)I(x - x_0)dx$, and I_f is the image we work with in the following steps (Fig. 4 and 5). This filtering operation has a long-range effect even in the case of a small value for the length ℓ_{noise} , due to the extended range of integration in the convolution operation; in practice, the integration is realized over a size of 21x21x21 voxels, chosen after we checked that a larger size does not change the value of I_f .

Second, we extract the positions of voxels showing a local minimum of absorption as a first estimation of the particle centers.

False detections corresponding to local extrema in the air, the plates or the fluid, as well as multiple detections (several centers for the same particle) are possible. In practice, they represent less than 1% of all detections; however, we do get rid of these false and multiple detections thanks to the two following steps.

• We first note that X-ray absorption coefficients of air μ_{air} , particles $\mu_{particles}$ and suspending fluids μ_{fluid} are well separated and sorted according to:

$$\mu_{air} < \mu_{particles} < \mu_{fluid}.$$
 (6)

To get rid of false detections, we build an histogram of the values of absorption of the detected extrema (Fig. 6). In practice, we do not use the value of the extrema, but the averaged value over a close neighbourhood around the extrema position, of



FIG. 6. Histogram (in fraction) of absorption values (without unit measurement) averaged over a close neighbourhood of size r_{neigh} around the detected extrema, for the visco-plastic suspension at a solid fraction $\phi \simeq 35\%$, before selection of extrema identified as real particles.

size r_{neigh} taken equal to 60% of the mean diameter of particles (Tab. II), to avoid 295 considering small dust (solid of tiny size). Also, this allows for a better separation 296 in the histogram. On the histogram, we clearly distinguish the absorption values 297 corresponding to particles, fluid and air. We kept only voxels of averaged absorption 298 values between μ_{min} and μ_{max} . In Figure 6, the width of the histogram results from 300 the macroscopic inhomogeneities of absorption in space (due to a phenomenon called 301 beam hardening) and likely bears the signature of particle distribution in space. False 302 detections corresponding to local extrema in the plates have the same absorption 303 value as particles, so a meticulous inspection of slices close to the plates and a manual 304 exclusion may be needed if necessary. 305

• We compute distances between possible particle center positions to get rid of multiple 306 detections. If two possible centers are closer than a threshold distance r_{min} , we keep 307 only the one of minimal absorption. In the case of perfectly monodisperse particles 308 and non-noisy images of infinite spatial resolution, r_{min} could be taken as 100% of 309 the diameter of particles. Since particles are slightly polydisperse and at this step 310 the accuracy of particle centers is only of ± 1 voxel, we choose r_{min} equal to 50% 311 of the mean diameter of particles (Tab. II). Figure 7a shows the apparent volume 312 fraction ϕ_{∞} far from reference particles, computed from the number of neighbours 313 detected by unit volume, for different values of the threshold distance r_{min} . The 314



FIG. 7. a) Volume fraction $\phi_{\infty}(r_{min})$ far from reference particles, computed from the number of neighbours detected by unit volume, for different values of the threshold distance r_{min} (minimal distance between two centers). b) Distribution of the interparticle distance for the identified first neighbours for all $r_{min} \leq 9$. The visco-plastic suspension (a, b) has a solid fraction equal to $\phi \simeq 36\%$.

value of r_{min} was varied excessively from 1 to 15 voxels corresponding to 0.1d and 315 1.3d, with d, the particle diameter. We see that for $r_{min} < 9$ voxel, the volume 316 fraction ϕ_{∞} is unchanged, and corresponds to the volume fraction of the prepared 318 particles in the suspension; for larger values of r_{min} , the measured volume fraction ϕ_{∞} 319 decreases strongly, showing that some relevant particles are lost. Figure 7b shows the 320 distribution of inter particle distances for the identified first neighbors for all $r_{min} \leq 9$. 321 All distributions are superimposed, but there is clearly an excess of neighbours at 322 small distances for $r_{min} < 6$, which likely corresponds to multiple centers for the same 323 particle. That is why $r_{min} = 6$ finally seems to be a good choice (Table II). Moreover 324 we checked that this choice allows to preserve the quality and quantity of the pdf. 325

Note that the values of the parameters r_{neigh} , r_{min} , μ_{max} (Tab. II) are not severely are chosen, ensuring no arbitrary exclusion or selection of particles and more importantly a low influence of their values on our results. Finally, we do not observe any forgotten particle are when we systematically check some samples of 3D images.

330 B. Sub-voxel identification of particle centers

At this stage, the selected centers corresponding to exact voxel positions are identified as particles. We then refine their positions at a sub-voxel resolution by using symmetry properties of the absorption signal over a particle around its center (Fig. 4).

First, the filtered image I_f is linearly interpolated at the chosen sub-voxel spatial resoluisotion to give I_{vx} (the resolution we want for the particles centers). The (tri)linear interpolation isotian lays on the following principle: the value of the voxel to interpolate (at the chosen position) is taken equal to the average of the values of the (original) crossed voxels, weighted by the relative partial crossed volumes.

Second, an algorithm searches the position (x_0, y_0, z_0) in a range $\pm (\delta x_0, \delta y_0, \delta z_0)$, mini-³⁴⁰ mizing ΔI , built to quantify the asymmetry of the signal around this center, defined as:

$$\Delta I^{2} = \sum_{\Delta r \le r_{sym}} (I_{vx}(x_{0} + \Delta x, y_{0} + \Delta y, z_{0} + \Delta z) - I_{vx}(x_{0} - \Delta x, y_{0} - \Delta y, z_{0} - \Delta z))^{2}$$
(7)

³⁴¹ for values of $\Delta r = \sqrt{\Delta x^2 + \Delta y^2 + \Delta z^2}$ smaller than a threshold r_{sym} , taken as 60% of the ³⁴² mean diameter of particles (Tab. II).

A compromise between precision and computer time leads us to refine successively the centers positions at 1 voxel first, then 1/2 voxel, until $(1/2)^n$ voxel, with n, the integer such that the chosen spatial resolution is reached.

Figure 8a shows the variations of ΔI with the displacement Δx of the center in the x-346 ³⁴⁷ direction in the range ± 2 voxels, for different couple values $(\Delta y, \Delta z)$ of the displacement of the center in the y- and z-directions: there is indeed a minimum ΔI_{min} allowing to identify 348 the center. The same holds for Δy and Δz in the y- and z-directions. Figure 8b shows the 349 decrease of the minimum ΔI_{min} with n, the step of sub-voxel identification, what confirms 350 that the minimization and the sub-voxel refinement have still a physical sense till n = 5, 351 allowing to reach a resolution on the particles center position of $(1/2)^5$ voxel = $0.375 \mu m$ $\simeq d/100$. Note that n = -1 (Fig. 8b) corresponds to the case of no interpolation of the 353 I_{f} images I_{f} , so that $\Delta I_{min}(n = -1)$ quantifies the asymmetry of the signal around the minimal ass absorption voxel. For the results presented in this paper, a spatial resolution of $6\mu m \simeq d/20$, 356 i.e. n = 1 is enough.

Figure 9 shows the original (non interpolated, i.e. at 1 voxel resolution, n = -1) absorption signal I_f (without unit measurement) over one particle as a function of distance from



FIG. 8. a) Variations of ΔI (Eq. 7) with the displacement Δx of the center in the x-direction for the first step of sub-voxel identification n = 0. Each line corresponds to different couple values of the displacement of the center ($\Delta y, \Delta z$) in the y- and z-directions. b) Variations of ΔI_{min} with the number of steps of sub-voxel identification n. $\Delta I(n = -1)$ quantifies the asymmetry of the signal around the minimal absorption voxel, i.e. without any interpolation of the image I_f . Note that here ΔI was normalized by the number of voxels for which it has been computed to allow for a comparison at different sub-voxel resolutions

the center, for the initial center (determined from the local extrema) (Fig. 9a) and for the centers refined successively with n = 0, 1, and 2 in Figure 9b, c and d respectively. We see that for $\Delta r \leq r_{sym}$ the scattering of data (or asymmetry of the signal around its center) decreases at each step of sub-voxel identification, that is quantified by ΔI . Even at 1 voxel resolution (for n = 0), we already note that the center of symmetry (which is used to plot Figure 9b) is not always the minimal voxel of absorption (which is used to plot Figure 9a).

³⁶⁵ C. Pair distribution functions

From particle positions within the parallel plates geometry, we are able to study how particles are spatially distributed in the suspending fluid. In addition to information on the structure of the suspension at the macroscopic scale from global positions of particles within the geometry, we do get information on the microstructure of the suspension at the particle scale from relative positions of particles (relative to each other) through the computation of pair distribution functions [7].

The pair distribution function $g(\vec{r})$ is the probability of finding a particle pair separated



FIG. 9. Absorption levels (without unit measurement) of voxels over one particle and its close neighbourhood in the visco-plastic suspension at a solid fraction $\phi \simeq 40\%$ as a function of the distance Δr to its center, through the different steps (n = -1, 0, 1, 2 in a, b, c, d) of sub-voxel identification based on symmetrisation

³⁷³ by the vector \vec{r} normalized by the mean particle density, so that the asymptotic value of g³⁷⁴ for large values of $||\vec{r}||$ is:

$$g(||\vec{r}|| \to \infty) = 1, \tag{8}$$

³⁷⁵ in the absence of macroscopic structure or long-range correlations. Equivalently, $g(\vec{r})$ is a ³⁷⁶ normalized probability of finding a (test) particle located at $\vec{r_0} + \vec{r}$ with another (reference) ³⁷⁷ particle located at $\vec{r_0}$. This last definition suggests naturally how to compute $g(\vec{r})$: N_{ref} ³⁷⁸ particles are subsequently chosen to be the reference particles; we identify the N^{pair} test ³⁷⁹ particles separated by \vec{r} from each reference particle, corresponding to the number of pairs ³⁸⁰ characterized by \vec{r} in the region of interest.

In the following, $\vec{r_0} = (r_0, \theta_0, z_0)$ and $\vec{r_0} + \vec{r} = (r, \theta, z)$ are the cylindrical coordinates (attached to the axis of the rheometer circular plates) of a reference and of a test particle



FIG. 10. Histogram (in fraction) of the interparticle 3D (solid lines) and 2D (dashed lines with crosses) distances for the first neighbours identified in slices of different thicknesses $\Delta = d/8$, d and 2 * d, with d, the particles' diameter. The visco-plastic suspension has a solid fraction equal to $\phi \simeq 38\%$.

 $_{383}$ located in M_0 and M.

To avoid any finite size or geometry effect on $g(\vec{r})$, that would introduce some bias – 384 for example underestimating the statistics in the direction of a boundary – test particles 385 shall be selected around their reference particle within an isotropic region (e.g. that does 386 not cross any boundary). To be able to study the microstructure even close to boundaries 387 (solid plates or free interfaces), we use adaptative spheres of variable radius, equal to the 388 minimal distance between the reference particle and the closest boundary, as the area where 389 searching test particles around a reference particle. In this case, we have to update the 390 number of reference particles N_{ref} that is no more constant for all values of \vec{r} , especially 391 for large values of $||\vec{r}||$. This choice is an alternative to exclusion of regions of investigation 392 as in |14| and to a geometry-dependent correction introduced in the computation of $q(\vec{r})$ as 393 394 in [11].

The 3D pair distribution function $g(\vec{r})$ is a function of 3 scalar variables of size $\sim N^3$ in the discretized space, with N, the number of voxels in a given direction of space. However, for visualization, we generally plot the values of $g(\vec{r})$ taken in three orthogonal slices (data of size $\sim N^2$). As relevant slices, we choose the cylindrical 'planes' attached to the axis of the rheometer circular plates, as naturally suggested by the cylindrical symmetry of the setup and the flow. So, to reduce computation time, we generally compute only three 2D pair ⁴⁰¹ distribution functions: g_r in the orthoradial 'plane' (θz) normal to r (being a toroidal ring or ⁴⁰² a cylinder), g_{θ} in the radial plane (rz) normal to θ and g_z in the horizontal plane (θr) normal ⁴⁰³ to z. So, the region where searching for test particles can be reduced to the intersection of ⁴⁰⁴ a sphere and the elementary cylindrical 'plane' of interest attached to the reference particle. ⁴⁰⁵ In practice, defining the elementary planes as strictly 2D slices of cylindrical coordinates ⁴⁰⁶ $r = r_0$, $\theta = \theta_0$ or $z = z_0$ for a reference particle in $M_0(r_0, \theta_0, z_0)$ does not allow to sample ⁴⁰⁷ enough test particles and get enough statistics, so we affect elementary thicknesses to the ⁴⁰⁸ cylindrical 'planes'. Whereas the definition of the thicknesses Δz of horizontal planes (θr) ⁴⁰⁹ and Δr of orthoradial 'planes' (θz) is obvious, the thickness of radial planes (rz) offers ⁴¹⁰ several choices (see Appendix A). We choose the definition of:

$$\Delta h = r \sin(\theta - \theta_0),\tag{9}$$

⁴¹¹ corresponding to a constant euclidean thickness (or minimal distance of M from the ra-⁴¹² dial direction OM_0), because it prevents a non symmetric pattern on the pair distribution ⁴¹³ function g_{θ} (see Appendix A). We checked the influence of the value Δ of the thicknesses ⁴¹⁴ of the planes $\Delta = \Delta z = \Delta r = \Delta h$ on our results. Figure 10 compares two distributions: ⁴¹⁵ the 3D distances (real distance) and the 2D distances (projected in the slice) between first ⁴¹⁶ neighbours of particles in an elementary cylindrical plane for different thicknesses Δ be-⁴¹⁷ tween d/8 and 2 * d. The 3D distances are always equal or larger than d with a maximum ⁴¹⁸ probability for d. But the 2D distances are not, because they do not represent well real 3D ⁴¹⁹ distances in slices of thicknesses larger than d, as demonstrated by the distributions that do ⁴²⁰ not super-impose for $\Delta > d$. This leads us to choose for the thickness of elementary cylin-⁴²¹ drical 'planes' $\Delta = d$, with d the particle diameter, as a compromise between accuracy and ⁴²² statistics. Moreover we checked that this choice allows to preserve the quality and quantity ⁴²³ of the pdfs.

Different choices for the characterization of the pair vector $\vec{r} \equiv \vec{M_0 M}$ (relative coordinates between test and reference particles located in M and M_0) are possible (see Appendix A). Euclidean coordinates can in principle be chosen but we believe that non euclidean coordinates, curvilinear projected along the cylindrical 'planes' aligned with the circular flow streamlines, are more relevant to characterize the microstructure induced by a simple shear flow. We choose for coordinates of the pair vector $\vec{r} = (\rho, \ell, \xi)$:

$$\rho = r - r_0, \ \ell = r(\theta - \theta_0), \ \xi = z - z_0, \tag{10}$$



FIG. 11. Two particles $M_0(r_0, \theta_0, z_0)$ and $M(r, \theta, z)$ in the global cylindrical framework and definition of the pair vector $\vec{r} \equiv \overline{M_0 M}$ characterizing their separation in curvilinear coordinates (along circular flow lines): $\vec{r} = (\rho, \ell, \xi) = (r - r_0, r(\theta - \theta_0), z - z_0)$

⁴³⁰ as shown in Figure 11. This choice does not induce any bias in the symmetry of the pair ⁴³¹ distribution functions g_r , g_θ or g_z (see Appendix A). Note that in the following, when showing ⁴³² a 2D pdf g (g_r , g_θ and g_z), we will use alternatively cartesian coordinates (couples among ρ , ⁴³³ ℓ or ξ) or polar coordinates (ρ_{2d}, ϕ_{2d}) for a pair of particles in the plane of interest. In the ⁴³⁴ (θz), (rz) and (θr) planes, cartesian and polar coordinates are respectively related through ⁴³⁶ ($\rho_{2d} \cos \phi_{2d}, \rho_{2d} \sin \phi_{2d}$) = (ℓ, ξ), (ρ, ξ) and (ρ, ℓ).

⁴³⁷ Altogether, with the mean particle density (or number of particles per unit volume):

$$n_{0v} = N/V = \phi/(\pi d^3/6),$$
 (11)

⁴³⁸ with the total number of particles N, the total volume of the suspension V, the particle ⁴³⁹ concentration (or solid fraction) ϕ , the particle diameter d, the formula for the 2D pair ⁴⁴⁰ distribution functions g_r , g_{θ} and g_z in the (θz) , (rz) and (θr) planes respectively (for spatial ⁴⁴¹ resolutions $\delta \rho$ and $\delta \ell$, $\delta \xi$) are:

•
$$g_r(\ell,\xi) = P_r(\ell,\xi)/n_{0v}$$
, with $P_r(\ell,\xi)\delta V_r = N_r^{pair}(\ell \pm \delta\ell/2, \xi \pm \delta\xi/2)/N_{ref}$,

•
$$g_{\theta}(\rho,\xi) = P_{\theta}(\rho,\xi)/n_{0v}$$
, with $P_{\theta}(\rho,\xi)\delta V_{\theta} = N_{\theta}^{pair}(\rho \pm \delta\rho/2, \xi \pm \delta\xi/2)/N_{ref}$

•
$$g_z(\rho,\ell) = P_z(\rho,\ell)/n_{0v}$$
, with $P_z(\rho,\ell)\delta V_z = N_z^{pair}(\rho \pm \delta\rho/2, \ell \pm \delta\ell/2)/N_{ref}$

with N_{ref} , the number of reference particles, and (ρ, ℓ, ξ) , the coordinates of a pair vector 446 defined in Eq. (10). While g refers to a pair distribution function, P refers to a probability 447 of finding a pair of particles and N^{pair} to a number of pairs of particles. More precisely, 448 $N_z^{pair}(\rho \pm \delta \rho/2, \ell \pm \delta \ell/2)$ is the number of pairs of coordinates $(\rho \pm \delta \rho/2, \ell \pm \delta \ell/2)$ in cylindrical ⁴⁴⁹ horizontal planes (θr) of thickness Δz or equivalently the number of test particles in the ⁴⁵⁰ same horizontal plane than the reference particles (at z_0), i.e. particles at $z_0 \pm \Delta z/2$; the ⁴⁵¹ same holds for $N_r^{pair}(\ell \pm \delta \ell/2, \xi \pm \delta \xi/2)$ and $N_{\theta}^{pair}(\rho \pm \delta \rho/2, \xi \pm \delta \xi/2)$ with the thickness ⁴⁵² Δr and Δh of orthoradial plane (θz) and radial plane (rz) respectively. The elementary ⁴⁵³ sampling volumes (defining the spatial resolution for g in 2D) are equal to:

$$\delta V_r = \Delta r \delta \ell \delta \xi, \ \delta V_\theta = \delta \rho \Delta h \delta \xi, \ \text{and} \ \delta V_z = \delta \rho \delta \ell \Delta z.$$
 (12)

⁴⁵⁴ Here, the thickness of the 'planes' are chosen as $\Delta z = \Delta r = \Delta h = d$ and usually the spatial ⁴⁵⁵ resolution for pair distribution functions g is chosen as $\delta \rho = \delta \ell = \delta \xi = 1/2$ voxel. Note ⁴⁵⁶ that these spatial averages may lead to some underestimate of peak values of g whether ⁴⁵⁷ there are large variations of g, that may lead to some discrepancies between theoretical and ⁴⁵⁸ experimental values. Finally, in three dimensions, the expression for the pdf g is:

$$g(\vec{r} \pm \delta \vec{r}) = N^{pair}(\vec{r} \pm \delta \vec{r}) / N_{\infty}^{pair} \text{ with } N_{\infty}^{pair} = N_{ref} n_{0v} \delta V,$$
(13)

⁴⁵⁹ N_{∞}^{pair} being the number of pairs separated by a vector \vec{r} such that $||\vec{r}|| \to \infty$ in the sampling ⁴⁶⁰ volume δV in the space of pair vectors delimited by $\vec{r} \pm \delta \vec{r}$.

In the following, the analysis of the microstructure will be generally realized, unless spec-462 ified otherwise, far enough from the free interface and from the solid plates, to ensure not to 463 mix possible structurations near boundaries to bulk microstructure. In order to characterize 464 the microstructure for a roughly homogeneous simple shear, it has to be computed at a fixed 465 radial position R_0 in the parallel plates geometry. In practice, to get a good precision of 466 the pdf, a toroidal region of sufficient thickness ΔR has to be analysed. As an example (see 467 Appendix B for details), if we want a precision $\Delta g = 10^{-2}$ on $g(\vec{r})$ and a spatial resolution 468 for the 2D pdf $\delta V = \Delta \delta^2$ with $\Delta = d = 140 \mu m = 12 vx$ and $\delta = 1 vx = 12 \mu m$, for a solid 469 fraction $\phi = 35\%$ ($n_{0v} = 244 \text{mm}^{-3}$), we need at least 2.10⁴ reference particles in the region 470 of interest. This leads us to choose $R_0 = 0.72D/2 \pm 0.12D/2$, unless specified.

⁴⁷¹ In the following, we now illustrate the potential of our technique by analyzing the mi-⁴⁷² crostructure of our suspensions near the horizontal solid plates, near the orthoradial free ⁴⁷³ interface, and in the bulk separately.



FIG. 12. a) X-ray radiograph of a non sheared drop of a visco-plastic suspension at a solid fraction $\phi \simeq 35\%$. b) 3D plot of centers of all detected particle (in blue) and reference particles (in green) for the characterization of the microstructure

474 IV. MICROSTRUCTURE

475 A. Bulk microstructure of a non sheared visco-plastic suspension

First, we characterize the initial microstructure of a visco-plastic suspension poured on 477 the bottom plate of the rheometer, but before any loading and shear history. A suspension 478 is prepared by simply mixing 'by hand' the particles and the fluid in a cup with a spatula, 479 with the goal of achieving a mixing close to chaotic mixing. With this procedure, we aim to 480 prepare a material that is homogeneous and isotropic. It is then degased to remove possible 481 air bubbles (in a vacuum or in a centrifuge). Upon pouring, the visco-plastic suspension 482 has the shape of an irregular drop due to its yield stress (Fig. 12). Here, we analyze the 483 microstructure in a toroidal region ($R_0 = 0.36D/2 \pm 0.30D/2$ and $Z_0 = 2.4H \pm 1.2H$) inside 484 the drop far from solid surfaces and free interfaces (Fig. 12b).

In its initial configuration, we observe that the suspension has at first order an isotropic microstructure: the pair distribution function $g(\vec{r})$ does not depend much on the direction $_{487} \vec{r}/||\vec{r}||$ (Fig. 13 and 19). Figure 13 shows $g_r(\ell,\xi)$, $g_\theta(\rho,\xi)$ and $g_z(\rho,\ell)$: they are roughly $_{488}$ the same in the three orthogonal 2D 'planes', with a circular symmetry in each 2D 'plane'. $_{489} g(\vec{r})$ mostly depends only on the distance $||\vec{r}||$. Figure 14b shows the 1D scalar pdf $g(||\vec{r}||)$: $_{490} g(||\vec{r}||) = 0$ for (and only for) distances $||\vec{r}|| \lesssim d$; it has a maximal value for $||\vec{r}|| \simeq d$ and a $_{491}$ second local maxima for $||\vec{r}|| \simeq 2d$; then g tends to 1 for larger values of $||\vec{r}||$.

⁴⁹² Note that a closer inspection of the 2D pdfs (Fig. 13b) shows that they are not exactly ⁴⁹³ the same and not exactly isotropic: the averages of g_r and g_θ for distances ρ_{2d} close to its ⁴⁹⁴ maxima ($\rho_{2d} = d \pm d/6$) as a function of ϕ_{2d} (represented in a polar plot) are not perfectly



FIG. 13. a) Three dimensional microstructure of a visco-plastic suspension in a non-sheared configuration (drop) at a solid fraction $\phi \simeq 35\%$: 2D pair distribution functions $g_r(\ell, \xi)$, $g_\theta(\rho, \xi)$ and $g_z(\rho, \ell)$. b) Polar plots of $\langle g(\phi_{2d}) \rangle_{\rho_{2d}=d\pm d/6}$ in the three planes of interest (θz) , (rz) and (θr)



FIG. 14. Numerical microstructure from a simulation of finite-size particles following a naive rule of exclusion and redistribution for a solid fraction $\phi \simeq 36\%$: a) 2D pair distribution function $g(\ell, \xi)$ and b) 1D scalar pair distribution function $g(\rho_{2d})$ super-imposed with the experimental 1D pdf for a non sheared suspension

⁴⁹⁵ circular but bear a signature of a slight over-population of pairs of particles roughly aligned ⁴⁹⁶ with the gravity. This slight micro-structuration is not visible in the (θr) plane (on g_z). ⁴⁹⁷ This may be attributed to vertical flows of the suspension when it is poured on the plate.

This almost isotropic experimental pdf is now compared to the numerical pdf obtained when simulating a random distribution of finite-size particles, with a naive rule of exclusion and redistribution (Fig. 14). The finite-size effect introduced here, arbitrarily governed (i.e. without introducing physical forces), has to be seen as a minimal steric constraint. A



FIG. 15. Three dimensional microstructure of a visco-plastic suspension after loading and squeezing in a parallel plates geometry at a solid fraction $\phi \simeq 35\%$: 2D pair distribution functions $g_r(\ell,\xi)$, $g_\theta(\rho,\xi)$ and $g_z(\rho,\ell)$ for z < 0 (a) and for z > 0 (b)

⁵⁰² random distribution of points (representing particles of zero size) gives obviously a constant ⁵⁰³ pdf equal to 1 everywhere. Adding an effect of a finite size by taking away over-lapping $_{504}$ particles (separated by a distance smaller than their diameter d) and separating them by their diameter d in the initial direction (and repeating this until no more particles over-lap 505 [34]) leads to a pdf dependent on $||\vec{r}||$ (Fig. 14) with the same features as the experimental 506 pdf we measure in 3D in a non sheared visco-plastic suspension, in particular local minimum 507 and secondary maximum at the same positions. The main visible difference is the width 508 and the value of the first peak of g maybe due to the difference of granulometry of the 509 particles, to the arbitrary rule of redistribution of over-lapping particles and to a specific 510 spatial distribution of particles in a non-sheared suspension. Finally, the fluid does not seem 511 ⁵¹² to have any significant impact on the microstructure during the mixing.

⁵¹³ B. Bulk microstructure of a visco-plastic suspension after a continuous squeeze

⁵¹⁴ When a suspension is loaded into a parallel plates geometry, it is first poured on the ⁵¹⁵ bottom plate. The top plate is then translated downwards, thus squeezing the visco-plastic ⁵¹⁶ suspension between the two plates. The flow induced by this squeeze flow is an inhomoge-⁵¹⁷ neous simple shear flow, which has been thoroughly described in the literature [30–32] and ⁵¹⁸ is briefly discussed in part II D.

⁵¹⁹ The technique developed here for the 3D characterization of microstructure allows us



FIG. 16. Pair distribution function $g_{\phi}(\rho, \xi)$ after a squeeze flow in the shear plane for z < 0 (a) and for z > 0 (b)



FIG. 17. Pair distribution functions g_r , g_θ and g_z averaged for distances $\rho_{2d} = d \pm d/6$ plotted as a function of the angle ϕ_{2d} in polar coordinates after a squeeze flow for z < 0 (a) and for z > 0 (b) for a visco-plastic suspension at a solid fraction $\phi \simeq 35\%$

to investigate if and how the simple shear in the (rz) plane induced by this squeeze flow the suspension, initially nearly isotropic as seen above. The plane in the middle of the gap, defined by z = 0, is an axis of symmetry of the flow. To take into account the different sign of the shear rate (velocity gradient) in the upper and lower part of the suspension, we analyse here the microstructure separately in both semi-planes z < 0 and z > 0.

In Figures 15 and 16, we observe that an anisotropic microstructure develops in the shear plane (rz) (velocity-velocity gradient plane), while it remains approximately isotropic in the ₅₂₈ two other cylindrical planes (θz) and (θr) where the suspension does not experience any ⁵²⁹ shear. Contrary to the nearly isotropic microstructure observed previously in the initial so configuration, the pdf $g(\vec{r})$ is no more simply a scalar function of $||\vec{r}||$ but depends both on s11 the distance $||\vec{r}||$ and the direction $\vec{r}/||\vec{r}||$. As in shear-induced structuration observed in the $_{532}$ literature in the case of the rotational shear of a Newtonian suspension [7, 9–14], we observe ⁵³³ here a depletion of particles in close contact ($\rho_{2d} \simeq d$) located in the extensional area close to the direction of the velocity (near the angles $+15^{\circ}$ and $+195^{\circ}$ for z < 0 and $+165^{\circ}$ and 534 +345° for z > 0). Moreover, Figure 19 shows the 1D scalar plot of $g(||\vec{r}||)$: its maxima is 535 ⁵³⁶ larger and tightens (spreads less) in comparison with the case of the non-sheared suspension. As previously seen, a closer inspection of the 2D pdfs (Fig. 17 and 19) by looking at 537 538 the averages of g_r , g_z and g_θ for distances ρ_{2d} close to its maxima ($\rho_{2d} = d \pm d/6$) as a ⁵³⁹ function of ϕ_{2d} shows a secondary structuration in addition to the depletion of particles in ⁵⁴⁰ the (rz) plane: g_r and g_z exhibit an 'hexagonal' shape, that may be the signature of a more ⁵⁴¹ complex flow occurring in the parallel plates than a simple shear flow as approximated in $_{542}$ the framework of lubrification when D/H is large (the flow has also a velocity component ⁵⁴³ aligned with the direction of translation of the bottom plate, which might not be negligible). As a consequence, a suspension initially characterized by a nearly isotropic microstruc-544 ture in 3D, develops at first an anisotropic microstructure when loaded in the parallel plates 545 geometry, even before any imposed shear history. Such impact of loading on the microstruc-546 ture of suspension should be observed in most rheometrical devices (cone-and-plate, Couette, 547 Poiseuille, ...). If the characterization of an isotropic structure is needed, a possible rheo-548 metrical tool is the vane in cup geometry, classically used to study gels: isotropy can be 549 ⁵⁵⁰ achieved by chaotic mixing in the cup, and then the insertion of the vane into the cup should ⁵⁵¹ not affect the material's structure.

552 C. Bulk microstructure of a visco-plastic suspension after a rotational shear flow

After the loading of the visco-plastic suspension in the parallel plates geometry, a simple static suspension in the plate plate geometry, a simple static static static state is reached in terms of shear stress.

As already observed for a Newtonian suspension (numerically and experimentally) [7, 9– ⁵⁵⁷ 14] and as reported in Ovarlez *et al.* [5] for a visco-plastic suspension, the microstructure



FIG. 18. a) Three dimensional microstructure: pair distribution functions $g_r(\ell,\xi)$, $g_\theta(\rho,\xi)$, $g_z(\rho,\ell)$ after a steady rotational shear at a shear rate $\dot{\gamma} = 10^{-2}s^{-1}$ of a visco-plastic suspension at a solid fraction $\phi \simeq 35\%$. b) Pair distribution function g_r , g_θ and g_z averaged for $\rho_{2d} = d \pm d/6$ plotted as a function of the angle ϕ_{2d} in polar coordinates.

⁵⁵⁸ becomes anisotropic in the (θz) shear plane (velocity-velocity gradient plane), while it is ap-⁵⁵⁹ proximately isotropic in the two other 'planes', as shown in Figure 18 and 19: this anisotropy ⁵⁶⁰ is referred to in the literature as a fore-aft asymmetry. In 3D, it means that the positions ⁵⁶¹ of particle pairs previously correlated in the (rz) plane due to the squeeze flow, decorrelate ⁵⁶² thanks to the rotational shear and the particles reorganize themselves relatively to each ⁵⁶³ other, leading to some new correlations in the (θz) plane.

These correlations between particles develop at the scale of particle pairs in close contact, leading to a depletion of particles in the extensional area, in contrast with the compressional area, as well as a primary over-population roughly aligned with the direction of the flow the flow (+170°). This anisotropy can be quantified thanks to the plots of $g(\phi_{2d})$ (the average of $g(\rho_{2d}, \phi_{2d})$ for $\rho_{2d} = d \pm d/6$) plotted in polar coordinates in Figure 18b: $g(\phi_{2d})$ has the so shape of a 'butterfly'.

⁵⁷⁰ More precisely, Figure 18 shows that for distances ρ_{2d} close to the value of the particles ⁵⁷¹ diameter, g_r has minimal values for the angles +30° and +210°, corresponding to a decrease ⁵⁷² of the number of pairs in the extensional stress domain; and it has maximal values for the ⁵⁷³ angles +170° and +350°, corresponding to an increase of the number of particle pairs aligned ⁵⁷⁴ roughly with the flow. These two principal extrema can be referred to as an extensional-⁵⁷⁵ depletion of particle pairs (for the minima of g) and a flow-alignment of particle pairs (for ⁵⁷⁶ the maxima of g). Whereas the extensional-depletion of particle pairs was already reported



FIG. 19. Scalar pair distribution functions $\langle g(\rho_{2d}) \rangle_{\phi_{2d}}$ averaged for all values of ϕ_{2d} and $\langle g(\phi_{2d}) \rangle_{\rho_{2d}=d\pm d/6}$ averaged for distances $\rho_{2d} = d \pm d/6$ plotted as a function of the distance ρ_{2d} and the angle ϕ_{2d} respectively in cartesian coordinates for a visco-plastic suspension at a solid fraction $\phi \simeq 35\%$. In the first, second and third lines, $\langle g(\rho_{2d}) \rangle_{\phi_{2d}}$ and $\langle g(\phi_{2d}) \rangle_{\rho_{2d}=d\pm d/6}$ are computed from g_z , g_{θ} and g_r in the (θr) , (rz) and (θz) planes respectively. Light blue lines correspond to a non sheared suspension, dark blue ones to a suspension sheared by a squeeze flow (in the two bottom and top half-planes z < 0 and z > 0) and red lines correspond to a suspension.

⁵⁷⁷ in the literature for non-Brownian suspensions, the flow-alignment of particle pairs was not, ⁵⁷⁸ as well as the presence of secondary maxima and minima. By contrast, a flow-alignment was ⁵⁷⁹ observed in numerical simulations of Brownian suspensions at small and moderate Peclet ⁵⁸⁰ numbers, even when which Brownian forces contribute preponderantly over hydrodynamics ⁵⁸¹ force [8, 15–18].

To our knowledge, our measurements of 3D microstructure of visco-plastic suspensions are the first ones reported in the literature. We have previously presented some of them in [5]; we recall briefly their main features in the next section.

585 D. Microstructure of the visco-plastic suspension at different shear rates

⁵⁵⁶ Unlike a Newtonian suspension, whose shear-induced microstructure does not depend on ⁵⁵⁷ the value of the shear rate for steady states [24], we could expect a different behaviour for a ⁵⁵⁸ visco-plastic suspension, due to its visco-plastic rheological behaviour. For comparison, the ⁵⁵⁹ microstructure of a Brownian suspension depends strongly on the shear rate through the ⁵⁵⁰ Peclet number (comparing hydrodynamic shear with thermal forces), as well as its rheology, ⁵⁵¹ that exhibits both shear-thinning, Newtonian and shear-thickening behaviours [8, 15–18].

Here, we compare the pdfs in the shear plane (θz) , where an anisotropic microstructure 592 develops when the suspension is rotationally sheared, for two different shear rates: 10^{-2} s⁻¹ 593 and $10s^{-1}$. For the visco-plastic fluid we used, this corresponds respectively to Bingham 594 numbers 1.02 and 1.62 (ratio of the shear stress over the yield stress) and to effective vis-595 cosities 51Pa.s and 1.6Pa.s (computed as $(\tau - \tau_y)/\dot{\gamma}$). At first order, in both cases, the 596 microstructure is anisotropic showing an extensional-depletion of particle pairs and a flow-597 alignment of particle pairs. At second order, we do observe another kind of spatial variations 598 $_{599}$ of g and a fine difference for the two different shear rates: the depletion of particle pairs in close contact is enhanced by high shear rates (Fig. 20), counter-balanced by a growing 600 tail of large values of g appearing at a distance close to the particles diameter ($\xi \simeq d$) from 601 the direction of the flow in the extensional stress domain (for $\ell \gtrsim d$). This tail is quantified 602 and compared for the two shear rates in Figure 20c, where two profiles of the pdf $g_r(\ell)$ at 603 different positions ($\xi = +d$ and $\xi = -d$) are drawn. These fine differences of microstructure ₆₀₅ may have strong consequences on macroscopic rheology; more precisely, it was shown that 606 the shear stress at the onset of flow ("static" yield stress) strongly depends on the preshear



FIG. 20. a-b) Pdf in the shear plane (θz) for a steady rotational shear of a visco-plastic suspension at a solid fraction $\phi \simeq 35\%$ for a low $(\dot{\gamma} = 10^{-2} \text{s}^{-1}, \text{ a})$ and a high $(\dot{\gamma} = 10 \text{s}^{-1}, \text{ b})$ shear rate. c) Pdf averaged for $\rho_{2d} = d \pm d/6$ as a function of the angle ϕ_{2d} in polar coordinates for the two shear rates. d) Some profiles of the pdf at different positions: $g_r(\ell)$ for $\xi = -d$ and $\xi = d$ for the two shear rates

⁶⁰⁷ history [5]. This was attributed to the difference in the microstructures jammed at rest after ⁶⁰⁸ the preshear. As a conclusion, the shear-thinning rheology of the suspending visco-plastic ⁶⁰⁹ fluid, the presence of a yield stress or its elasticity may be responsible of the influence of the ⁶¹⁰ shear rate on the microstructure and the related rheology.

E. Bulk microstructure of a Newtonian suspension after a rotational shear flow

⁶¹² We now analyse the 3D microstructure of a Newtonian suspension in our parallel plates ⁶¹³ geometry.

⁶¹⁴ It is already known from experiments and numerical simulations that an anisotropic ⁶¹⁵ microstructure develops in sheared Newtonian suspensions [7, 10, 14]. However, in the



FIG. 21. 3D pair distribution functions in the shear plane in a parallel plates geometry for a Newtonian suspension of particles: for $\phi \simeq 36\%$ (a) and $\phi \simeq 44\%$ (b)

⁶¹⁶ literature, most pdfs are 2D, in the shear plane. The more reliable data were obtained ⁶¹⁷ in a Couette geometry, which presents a stress inhomogeneity in the shear plane, whereas ⁶¹⁸ the stress inhomogeneity in the parallel plates geometry we use is in the velocity gradient-⁶¹⁹ vorticity ($z\theta$) plane. Another difference between these two geometries is that shear stresses ⁶²⁰ and shear rates are imposed in a Couette geometry and in a parallel plates one respectively. ⁶²¹ Endly, whereas the microstructure in [10, 14] is imaged under a flow, we are using a flow-⁶²² arresting technique[18], so there may be some relaxation of the microstructure. In the ⁶²³ following, we compare our 3D pdf obtained in our parallel plates set-up with 2D data ⁶²⁴ obtained in a Couette geometry by Blan *et al.* [14] for the same Newtonian suspension.

In the experiments presented here, we focus on steady simple shear flows controlled by the rotation of the top plate of the parallel plates rheometer. Figure 21 shows the microstructure through pair distribution functions in the three cylindrical 'planes' $g_r(\ell,\xi)$, $g_{\theta}(\rho,\xi)$ and $g_z(\rho,\ell)$: it is not the same in the three planes. $g_r(\ell,\xi)$ becomes anisotropic in the shear plane, while it is still nearly isotropic in the two other 'planes'. Figure 21 shows the microstructure of two Newtonian suspensions for two different solid fractions $\phi \simeq 36\%$ and $\phi \simeq 44\%$: they are the same.

We can show an extensional-depletion of particle pairs and a flow-alignment of particle pairs. Secondary maxima and minima are observed too here and (experimental and numerical) results from Blanc [14, 24] show that these two local maxima and minima are visible for solid fractions larger than $\phi \simeq 30\%$. For comparison, Figure 22 reports two 2D pdfs measured by Blanc et al for $\phi \simeq 35\%$ and $\phi \simeq 45\%$ for the same suspension but in a different

FIG. 22. Pair distribution functions in the shear plane from the literature (Blanc et al [14]) in a Couette geometry (co-centric cylinders) for a Newtonian suspension of particles: in the bulk for $\phi \simeq 35\%$ (a) and $\phi \simeq 45\%$ (b). Here *a* is the particles radius, whereas *d* is the diameter. Note the different color scales in a and b.

FIG. 23. Scalar angular pdf in the shear plane: (a) from Blanc et al in a Couette geometry for $\phi \simeq 35\%$ and $\phi \simeq 45\%$ and in our parallel plates geometry for $\phi \simeq 36\%$ and $\phi \simeq 44\%$ for the same Newtonian suspension; (b) in our parallel plates geometry for a Newtonian suspension at $\phi \simeq 36\%$ and a visco-plastic suspension at $\phi \simeq 37\%$ at a low $(10^{-2}s^{-1})$ and high $(10s^{-1})$ shear rate

⁶³⁷ geometry: they found that the angle of the minima θ_{min} of g changes from 21° to 34°. More ⁶³⁸ generally, they observed a strong influence of the solid fraction ϕ on θ_{min} : 4.5° for $\phi = 5\%$ ⁶³⁹ and 37° for $\phi = 56\%$ [14].

We now compare the values of $g(\rho_{2d}, \phi_{2d})$ averaged close to the particle diameter ($\rho = _{641} d \pm d/6$) as a function of ϕ_{2d} in the shear plane for Newtonian suspensions and visco-plastic

suspensions in Figure 23. The maxima and minima described above are clearly visible in this representation. The shape and the position of the maxima/minima in the Blanc experiments and in our experiment are in very good agreement. However, there are some quantitative differences. We checked that they are not due to the radial thickness Δ over which data are averaged nor to the width $\delta \rho = d/6$ for the average $\langle g(\phi_{2d}) \rangle_{\rho_{2d}=d\pm\delta\rho}$, neither the position R_0 of the toroidal region where we compute our pdf. To this date, we cannot explain these differences.

We also note that the angular dependence of the pdf $\langle g(\phi_{2d}) \rangle_{\rho_{2d}=d\pm\delta\rho}$ close to contact of particles in visco-plastic fluids is very close to that in Newtonian suspensions. We note however that the amplitude of the minimum and of the maximum change with the shear the specific to a nonlinear suspending fluid. It seems that more depletion can be obtained in a visco-plastic fluid at a high shear rate than in a Newtonian fluid.

As a conclusion, in our geometry the main difference of microstructure between Newto-654 nian and visco-plastic suspensions is the dependence on the shear rate for visco-plastic and 655 the independence on the shear rate for Newtonian. However, in all cases (visco-plastic or 656 Newtonian, parallel plates or Couette geometry), the microstructure becomes anisotropic 657 658 in the shear plane characterized by both an extensional-depletion of particle pairs and a ⁶⁵⁹ flow-alignment of particle pairs at similar angles. Finally, there may be a difference of quan-₆₆₀ titative values of the pdf (and of the microstructure) of a suspension in a Couette geometry ₆₆₁ and in a parallel plates one, where shear stresses and shear rates are imposed respectively and where a stress inhomogeneity is in the shear plane and in the velocity gradient-vorticity 662 $(z\theta)$ plane respectively. Endly, whereas the microstructure in [14] is imaged under a flow, 663 here we are using a flow-arresting technique [18], so there may be some relaxation of the 664 665 microstructure.

⁶⁶⁶ F. Microstructure near solid walls: macroscopic layering

In our parallel plates geometry, the suspension is confined between two plates and the gap is not so large compared to the size of particles $(H/d \simeq 14$ for the visco-plastic suspension and 12 for the Newtonian one) – this aspect ratio being common for such set-ups. These solid boundaries induce some layering of particles, as shown by the solid fraction profiles as a function of z for smooth and rough surface plates (Fig. 24). Even when the surfaces

FIG. 24. Vertical concentration profiles close to a solid boundary for smooth (a) versus rough (b) surfaces after a rotational shear of $\approx 5s^{-1}$ for a visco-plastic suspension at a solid fraction $\phi \simeq 40\%$.

FIG. 25. Pair distribution function g_r in the shear plane (θz) computed near a smooth solid wall located in the bottom (a) and in the bulk far from any solid wall (b).

⁶⁷² have been roughened (Fig. 2c and 24b), we may observe a few alternate layers of high and ⁶⁷³ low solid fraction values, suggesting about 1 layer of aligned particles laying parallel to the ⁶⁷⁴ walls. In comparison with the case of smooth surfaces (Fig. 24a), the layering is reduced for ⁶⁷⁵ rough surfaces (Fig. 24b), and is localized close to the solid boundaries, whereas layering ⁶⁷⁶ comes deep inside the gap for smooth surfaces.

This macroscopic layering close to solid boundaries is also visible on pair distribution frage functions in the shear plane, when comparing pdfs computed close to solid boundaries with pdfs computed in the bulk (far from any solid surface) for smooth solid plates (Fig. 25). A periodic pattern of strips is superimposed on the bulk microstructure. This effect was already reported by [24, 35] for Newtonian suspensions, so this layering does exist for suspensions of different rheology.

As a conclusion, studying the bulk microstructure imposes to be far enough from solid

FIG. 26. Pair distribution function g_r in the orthoradial plane (θz) computed in the bulk (i.e. $R_0 < 0.60D/2, 1.2H < Z_0 < 2.2H$) (a) and near the orthoradial free surface (i.e. $0.60D/2 < R_0$, $1.2H < Z_0 < 2.2H$) (b) in the non sheared configuration (drop). The later pdf (b) is not observed anywhere else in the suspension than in the upper part of the suspension drop.

FIG. 27. a-b) Pair distribution function g_r in the orthoradial plane (θz) computed in the bulk (i.e. $R_0 < 0.60D/2$, $0.5H/2 < Z_0$) (a) and near the orthoradial free surface (i.e. $0.60D/2 < R_0$, $0.5H/2 < Z_0$) (b) in the loaded and squeezed configuration. The later pdf (b) is not observed anywhere else in the suspension than in the quarter cylindrical part of the suspension near the top plate.

684 boundaries, even if they are rough.

FIG. 28. Pair distribution function g_r in the shear plane (θz) far from (a, c) and close to (b, d) the orthoradial free interface for a Newtonian (a, b) and a visco-plastic suspension (c, d)

G85 G. Microstructure near free interfaces: alignment of particle doublets with free 686 interfaces

A more subtle structuration is observed here near the orthoradial free interface, probably 687 enhanced when coupled with a shear flow (or with a flow in general). This structuration is 688 observed both in non sheared (drop) and sheared (by squeeze and rotation flows) suspensions 689 (Fig. 26, 27 and 28): this is an alignment of particle doublets (two particles in close contact) 690 with the free interface along $\phi_{2d} \simeq 0^{\circ}$ and $\phi_{2d} \simeq 180^{\circ}$. However, whereas this alignment 691 is systematically observed for rotational shear experiments, it is less pronounced and more 692 localized in experiments of squeeze shear and in non loaded drop. This suggests that the 693 occurrence of secondary flows in the squeeze flow (see part IVB) and when pouring the 694 ⁶⁹⁵ non loaded drop (see part IVA) may play a role in this structuration, due to a coupling 606 between free interfaces and flows. The pair distribution function exhibits a larger maxima 697 in the orthoradial plane $g_r(\ell,\xi)$ for values of $\ell \simeq d$ and $\xi \simeq 0$ when computed near the free

FIG. 29. Radial profiles of density (number per unit volume) of particle pairs aligned with the local flow $(\vec{e}_{\theta}) \phi_{pair}(R_0)$ for a Newtonian ($\phi \simeq 45\%$, a) and a visco-plastic suspension ($\phi \simeq 38\%$, b), for uniform radial profiles of solid fractions $\phi(R_0)$.

⁶⁹⁸ interface (Fig. 26, 27 and 28), that is not visible on pdf computed in the bulk (far from the ⁶⁹⁹ orthoradial free interface). This maxima of the pdf corresponds to an over-population of ⁷⁰⁰ particle doublets in close contact in the azimuthal (flow) direction; it is counter-balanced ⁷⁰¹ by the apparition of a minima (drop, squeeze) or by a decrease of the secondary minima ⁷⁰² (rotation), resulting in a modification of the shape of the pdf. This feature may recall the ⁷⁰³ flow-induced structural transition (from disorder to order to disorder as the Peclet number ⁷⁰⁴ is increased) observed in numerical simulations of Brownian suspensions [8, 15–18].

This can be observed at the macroscopic scale by computing ϕ_{pair} , the density (number per unit volume, normalized by the solid fraction) of particle doublets in close contact aligned with \vec{e}_{θ} in toroidal regions at different radial positions R_0 (Fig. 29). This density is found to increase close to the free interface in a region of width about D/8 (Fig. 29), despite some spatial fluctuations of ϕ_{pair} . We may wonder if this local alignment is due to a steric constraint of the free interface or to capillary stresses due to the contact lines between air, particles and the fluid, and a coupling with solid walls or with some flows.

⁷¹² We observe this specific microstructure near the free interface both for Newtonian and ⁷¹³ for visco-plastic suspensions in a parallel plates geometry (Fig. 28, Fig. 29). Interestingly, ⁷¹⁴ this allows us to provide an explanation for the observation of a peak in the flow direction ⁷¹⁵ for the first experimental pdfs of Newtonian suspensions reported in the literature [10] ⁷¹⁶ and reprinted here (Fig. 30), which has long been a puzzle. Indeed, pdfs from Parsi *et* ⁷¹⁷ *al.* [10] were computed from optical observations of the first layer of particles on top of

FIG. 30. Pair distribution functions from the literature in a Couette geometry (co-centric cylinders) for a Newtonian suspension of particles: a) close to the top free surface for $\phi = 40\%$ from [10], b) far from the top free surface for $\phi \simeq 35\%$ from [14]; the top free surface being also the shear plane.

⁷¹⁸ a Couette geometry (co-centric cylinders), that is from the observation of particles close ⁷¹⁹ to the horizontal free interface, which is also the shear plane. Their results contrast with ⁷²⁰ the pdfs reported by [14], computed from the particle positions in the bulk of a Couette ⁷²¹ flow and reprinted here (Fig. 30), in which such a peak is absent. The same conclusion ⁷²² can thus be drawn from these studies (near and far from the free interface) as from our ⁷²³ observations: some peak appears in the pdf in the shear plane corresponding to an over-⁷²⁴ population of particle doublets in close contact in the flow direction near the free surface ⁷²⁵ (Fig. 28, Fig. 30). Note that in both cases (parallel plates and Couette geometry) the free ⁷²⁶ surface is orthogonal to vorticity; no prediction can yet be made from our observations for ⁷²⁷ a free surface orthogonal to the velocity gradient, as in a flow along an inclined plane.

As a conclusion, studying the bulk microstructure imposes to be far enough from both r29 free interfaces and solid boundaries; this precludes optical studies on non-index-matched r30 suspensions.

731 V. CONCLUSION

In this paper, we present a technique we developed to image in 3D hard particle susr33 pensions with X-ray tomography. It allows for the three dimensional characterization of r34 the microstructure in space – in different planes and at different positions in the set-up ⁷³⁵ - from particle center positions identified at a sub-voxel resolution, thanks to home-made
⁷³⁶ algorithms for image processing. An accurate characterization of anisotropic microstructure
⁷³⁷ is possible, even for particle pairs in close contact.

The dedicated set-ups used here for imaging have been built so that they can also be r39 used in a rheometer to perform rheological measurements. It is thus possible to correlate r40 the 3D-microstructures and the rheological properties for a same shear history (see [5] for r41 an example).

To illustrate the technique presented here, we apply it to two materials: a visco-plastic r43 suspension and a Newtonian suspension, meaning that our non-Brownian particles are susr44 pended in a visco-plastic and a Newtonian fluid respectively. The Newtonian suspension r45 is the same as used by Blanc *et al.* [14], but it is loaded here in a different geometry and r46 characterized in 3D, both in the bulk and near the interfaces.

In principle, all the details of our technique are given so that it should be possible to r48 reproduce them. Our method should work for many suspensions (with a contrat of X-ray r49 between particles and the fluid), as soon as particles do not move during the time of a X-ray r50 scan. This may prevent us from imaging Brownian particles ($d \leq 1 \mu m$) with a conventional r51 X-ray tomograph but may demand a quicker X-ray source.

After a rotational shear, we find approximately the same shear-induced anisotropic pair r53 distribution function (in the shear plane) in the bulk of the Newtonian suspension as in r54 Blanc *et al.* [14]. Moreover, we find that it is nearly isotropic in the two other planes.

The visco-plastic suspension is characterized in different configurations. Its microstruc-755 ture is found to be nearly isotropic in 3D after preparation, showing that it is possible to 756 design such a nearly isotropic suspension. It becomes anisotropic in the shear plane what-757 ever the shear is (rotational shear or continuous squeeze); loading in any geometry (except 758 the vane-in-cup) thus leads to an anisotropic initial state. The shear-induced pair distribu-759 tion function for the visco-plastic suspension is found to be similar to that for a Newtonian 760 suspension, except at high shear rates. Indeed, as a consequence of the non-linear nature of 761 the visco-plastic fluid (either the yield-stress or the shear-thinning viscosity), the shear rate 762 changes the anisotropy of the microstructure. 763

For the two hard non-Brownian particles suspensions used here (Newtonian and viscoplastic suspensions), we find some layering close to solid walls, especially if they are smooth, and a more surprising layering close to the free interface. This latter is not as obvious as

FIG. 31. Two particles M and M_0 in the global cylindrical framework and four examples for the definition of the pair vector $\vec{r} \equiv \overrightarrow{M_0 M}$ characterizing their separation: euclidean $(\vec{r} = \overrightarrow{M_0 M})$ or curvilinear – along circular flow lines – coordinates, with orthogonal or not orthogonal axis

⁷⁶⁷ the former because it is not strikingly visible on macroscopic quantities. It is visible at the ⁷⁶⁸ scale of some particle pairs only: it induces a flow-alignment of particle doublets at close ⁷⁶⁹ contact, in regions of quite large extent close to free interfaces. This effect is likely to be a ⁷⁷⁰ consequence of a coupling between free interfaces and shear; it allows to explain previous ⁷⁷¹ data of the literature [10].

Appendix A: Possible geometrical choices to compute pair distribution functions

Pair distribution functions are computed as normalized probabilities of finding a test 773 ⁷⁷⁴ particle M located at (r, θ, z) from another reference particle M_0 located at (r_0, θ_0, z_0) in the cylindrical framework attached to the axis of the rheometer circular plates (see Part III C). 775 There are several choices for the characterization of the pair vector \vec{r} characterizing their 776 rrr separation: euclidean $(\vec{r} = \overline{M_0 M})$ or curvilinear (along circular flow lines) coordinates, orthogonal or not orthogonal axis (unit vectors dependent on M_0 only or both on M_0 and 779 M). Four examples of possible definitions are shown in Figure 31 : $(r \cos ((\theta - \theta_0)/2) - r_0)$ $r_{80} r \sin(\theta - \theta_0), z - z_0), (r - r_0, 2r \sin((\theta - \theta_0)/2), z - z_0), (r - r_0, r_0(\theta - \theta_0), z - z_0)$ and $_{781}$ $(r - r_0, r(\theta - \theta_0), z - z_0)$. Euclidean coordinates can in principle be chosen but we believe 782 that non euclidean coordinates, but curvilinear coordinates projected along the cylindrical ⁷⁶³ 'planes' aligned with the circular flow streamlines, are more relevant to characterize the ⁷⁸⁴ microstructure induced by a simple shear flow. We choose for coordinates of the pair vector 785 $\vec{r} = (\rho, \ell, \xi)$: $\rho = r - r_0$, $\ell = r(\theta - \theta_0)$, $\xi = z - z_0$. This choice does not induce any bias in ⁷⁸⁶ the symmetry of the pair distribution functions g_z , as well as of g_θ or g_r , as shown by the

FIG. 32. Influence on the pair distribution function g_z computed in (θr) planes (in 2D (a), and in 1D (b)) of the definition of the pair vector \vec{r} (for the four definitions written in the text). Our choice, Eq. (10) does not induce any bias in the symmetry of the pair distribution functions between negative and positive values of ρ

⁷⁸⁷ comparison in Figure 32 of g_z computed in (θr) planes for reference particles in a toroidal ⁷⁸⁸ ring at a small radius for the four previous different definitions of \vec{r} .

In order to get enough statistics, we need to define a thickness for the elementary planes 789 where we compute 2D pair distribution functions (see Part III C). Whereas the definition of 790 the thicknesses Δz of horizontal planes (θr) and Δr of orthoradial 'planes' (θz) is obvious, 791 the thickness of radial planes (rz) offers several choices. Different possible choices for the 792 thickness of radial planes (rz) are: constant euclidean thickness $r\sin(\theta - \theta_0)$, constant wedge 793 angle $\theta - \theta_0$, or constant arc length $r(\theta - \theta_0)$. Figure 33 shows the pair distribution function 794 ⁷⁹⁵ g_{θ} computed in (rz) planes (in 2D and in 1D) for the three previous different definitions of the thickness. Whereas the definitions of a constant wedge angle and of a constant arc 796 ⁷⁹⁷ length show a bias (there is an asymmetry between the left and right sides), the definition of 798 a constant euclidean thickness does not. That is why we choose to work with radial planes ⁷⁹⁹ (rz) of thickness $\Delta h = r \sin(\theta - \theta_0)$.

FIG. 33. Influence on the pair distribution function g_{θ} computed in radial (rz) planes (in 2D (a) and in 1D (b)) of the definition of their thicknesses (for the three different definitions written in the text). The choice of a constant euclidean thickness $\Delta h = r \sin(\theta - \theta_0)$, Eq. 9, does not induce any bias in the symmetry of the pair distribution functions between negative and positive values of ρ

⁸⁰⁰ Appendix B: Statistical precision of pair distribution functions

Here we discuss the statistics in terms of number of particles required for fine sampling and good precision of the pdf g from its following expression (see Part III C), where $N^{pair}(\vec{r} \pm \delta \vec{r})$ is the number of pairs of particles separated by $\vec{r} \pm \delta \vec{r}$ and N_{ref} is the total number of the reference particles:

$$g(\vec{r} \pm \delta \vec{r}) = N^{pair}(\vec{r} \pm \delta \vec{r})/N_{\infty}$$
(B1)

805 with:

$$N_{\infty} = N_{ref} \ n_{0v} \ \delta V, \tag{B2}$$

the number of pairs separated by a vector \vec{r} such that $||\vec{r}|| \to \infty$ in the sampling volume δV ⁸⁰⁷ in the space of pair vectors delimited by $\vec{r} \pm \delta \vec{r}$. Note that $n_{0v} \delta V$ is the number of particles ⁸⁰⁸ in the sampling volume δV . The precision Δg on $g(\vec{r})$, or the minimal detected variation, ⁸⁰⁹ corresponding to the variation of the integer $\Delta N^{pair} = 1$, is:

$$\Delta g = 1/N_{\infty} = (N_{ref} \ n_{0v} \ \delta V)^{-1}.$$
 (B3)

FIG. 34. Scalar pair distribution function $g(||\vec{r}||)$ for different numbers of reference particles N_{ref} increasing from arbitrary small values to larger values (but for constant numbers of reference particles with $||\vec{r}||$, i.e. non adaptative spheres).

We will usually compute the pdf on toroidal rings of thicknesses ΔR and ΔZ centered and on R_0 and Z_0 (of volume $\vartheta = 2\pi R_0 \Delta R \Delta Z$), so that the number of reference particles is approximately:

$$N_{ref} \simeq n_{0v}\vartheta. \tag{B4}$$

⁸¹³ For a given density n_{0v} and chosen precisions on the spatial resolution δV and on the pdf ⁸¹⁴ Δg , this prescribes a minimum number of reference particles from Eq. (B3):

$$N_{ref} = (n_{0v}\delta V\Delta g)^{-1},\tag{B5}$$

^{\$15} or equivalently a minimum volume ϑ for the toroidal ring from Eq. (B4).

As a numerical example, if we want a precision $\Delta g = 10^{-2}$ on $g(\vec{r})$ and a spatial resolution and for the 2D pdf $\delta V = \Delta \delta^2$ with $\Delta = d = 140 \mu m = 12 vx$ and $\delta = 1 vx = 12 \mu m$, for a solid fraction $\phi = 35\%$ and $d = 140 \mu m$ ($n_{0v} = 244 mm^{-3}$), we need at least 2.10⁴ reference particles in the region of interest. Otherwise, we may see the discrete nature of variations of $g(||\vec{r}||)$ (Fig. 34). This effect of discretization may appear anyway for large inter-particle distances, because of the use of adaptative spheres. As a compromise, these spatial averages may lead to some underestimate of peak values of g, whether there are large variations of g.

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